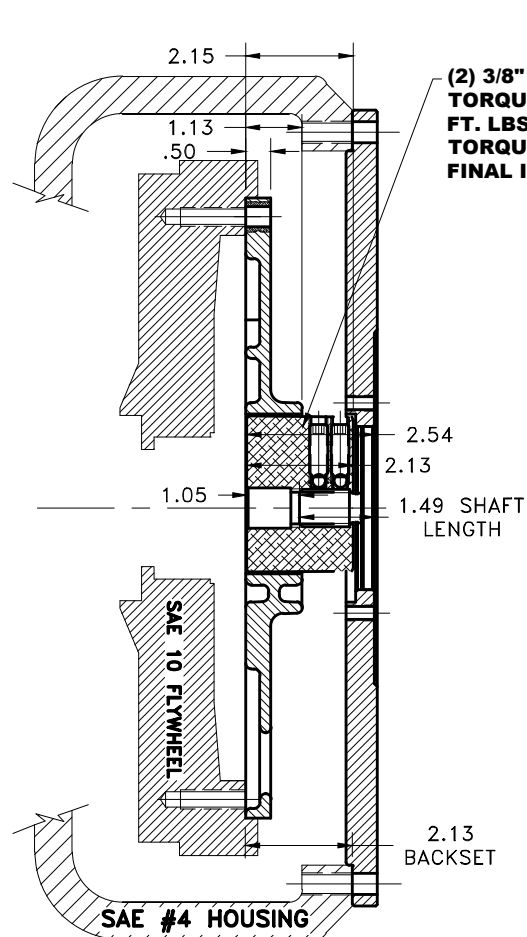


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



(2) 3/8" SET SCREWS
TORQUE BOTH TO 25
FT. LBS USING
TORQUE WRENCH AT
FINAL INSTALLATION

129032
SAE #4 HOUSING MOUNT
(12) 27/64 HOLES THRU EQ. SPACED ON 15.00 B.C.
SAE "A" PUMP MOUNT 3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES EQ. SPACED ON 4.18 B.C.

C-010
S.A.E. 10 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(8) .416 HOLES EQ.
SPACED ON A 11.625 B.C.
"C" SERIES DRIVE

HC4-87
SPLINE DATA
11 TEETH
16/32 D.P.
30° P.A.
.770 MAJOR

IMPORTANT INSTALLATION NOTE!!!!
**IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.**

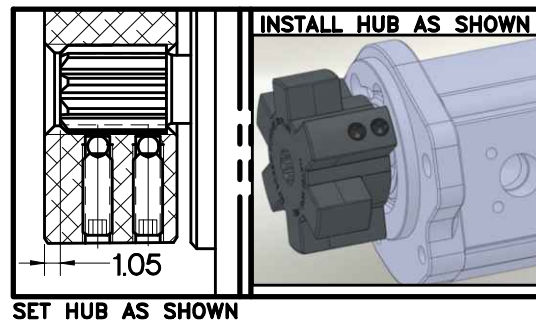
**IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION**

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.**

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**"C" SERIES TORQUE RANGE
65-175 HP**

3	129032	PUMP MOUNT PLTE	1
2	HC4-87	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH					
CLASS SAE 10 DESCRIPTION 10,4,11T16/32,B2		MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING CHECKED BY	DATE 04-14-2015 SCALE	DRAWING NO. C-010-HC4-87-EN2 SHEET OF REV.