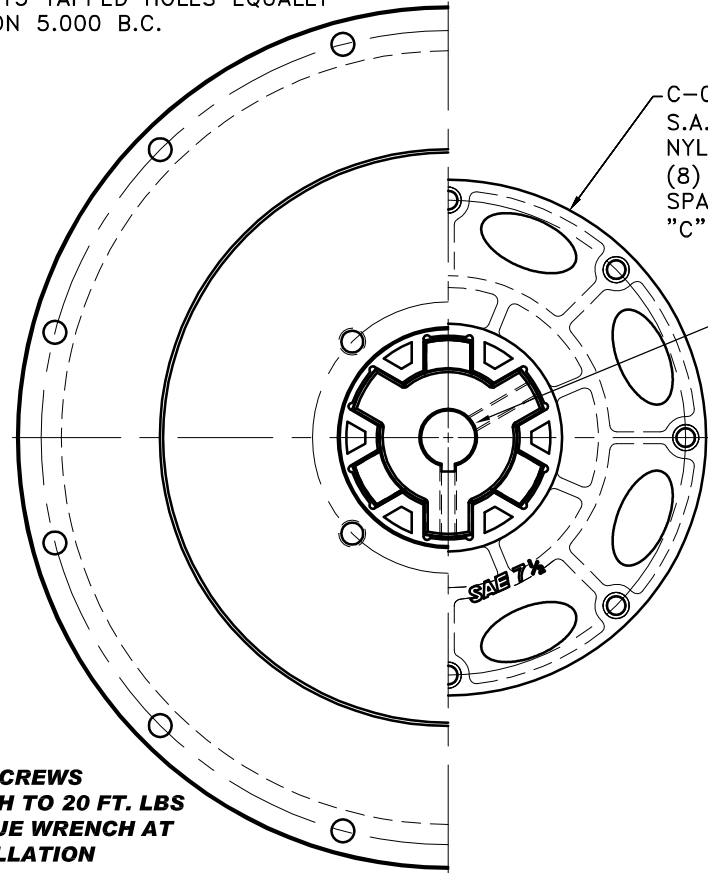
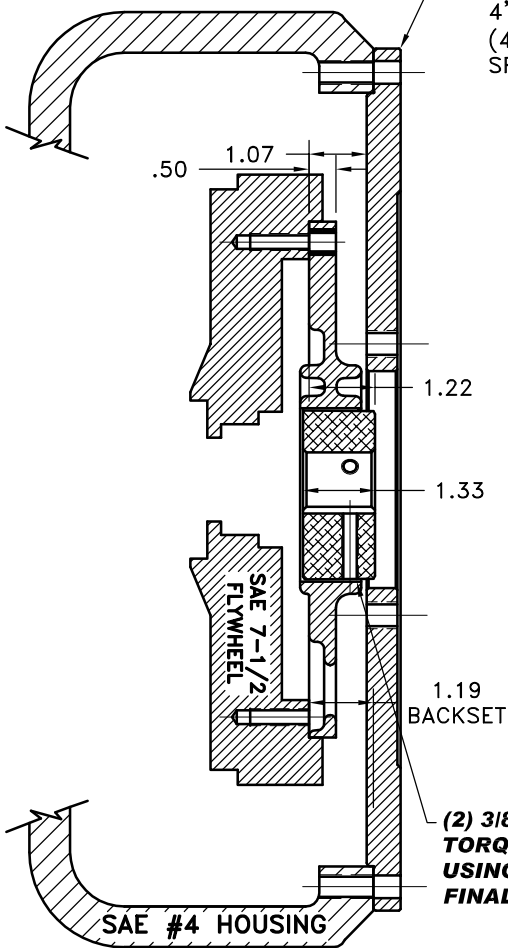


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

PT# 123008-E04
 S.A.E HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 4" PUMP PILOT S.A.E "B" PUMP MOUNT.
 (4) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 5.000 B.C.



C-075
 S.A.E. 7 1/2 FIBERGLASS REINFORCED
 NYLON DRIVE PLATE
 (8) .343 HOLES EQ.
 SPACED ON A 8.75 B.C.
 "C" SERIES DRIVE

HC1-11
 1" SHAFT
 1/4" KEY

(2) 3/8" SET SCREWS
 TORQUE BOTH TO 20 FT. LBS
 USING TORQUE WRENCH AT
 FINAL INSTALLATION

**IMPORTANT INSTALLATION
 NOTE!!!!**

IMPROPER INSTALLATION OF HUB COULD CAUSE
 PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
 OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
 DISTRIBUTOR OR FACTORY FOR FURTHER
 INFORMATION.

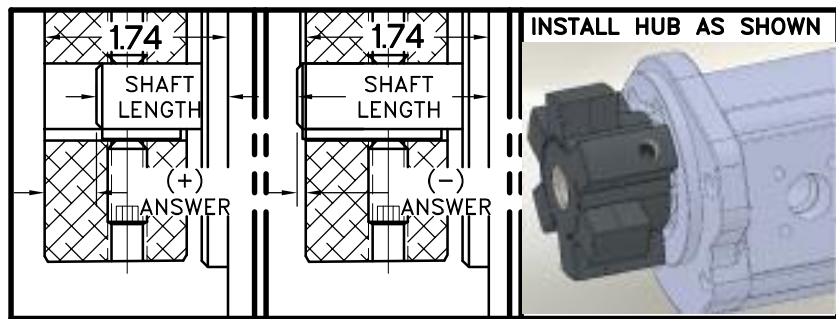
**BOTH HUB SET SCREWS MUST BE PROPERLY
 TORQUED TO 25 FT.LBS. USING TORQUE WRENCH .
 PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
 ANY FURTHER QUESTIONS.**

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
 AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.
 USING TORQUE WRENCH.** SHAFT SHOULD HAVE A
 MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
 FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
 GET HUB PRESET USE THIS EQUATION:

**PERFORM CALCULATION BELOW:
 1.74 - SHAFT LENGTH - HUB PRESET**

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
 YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
 (SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO
 ENSURE FULL SHAFT ENGAGEMENT.



**"C" SERIES TORQUE RANGE
 65-175 HP**

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-E04	PUMP MOUNT PLATE	1
2	HC1-11	C SERIES HEX~FLX HUB	1
1	C-075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS ▭ FLATNESS ▭ STRAIGHTNESS ▭ ANGULARITY ▭ PERPENDICULARITY ▭ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ○ CIRCULAR RUN OUT ○ TOTAL RUN OUT Ⓡ CYLINDRICITY Ⓡ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		
	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		

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