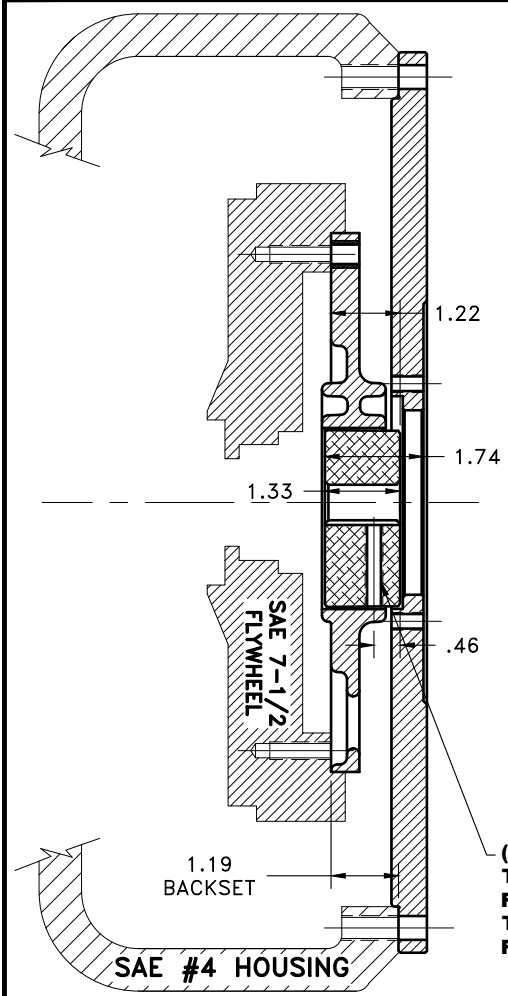
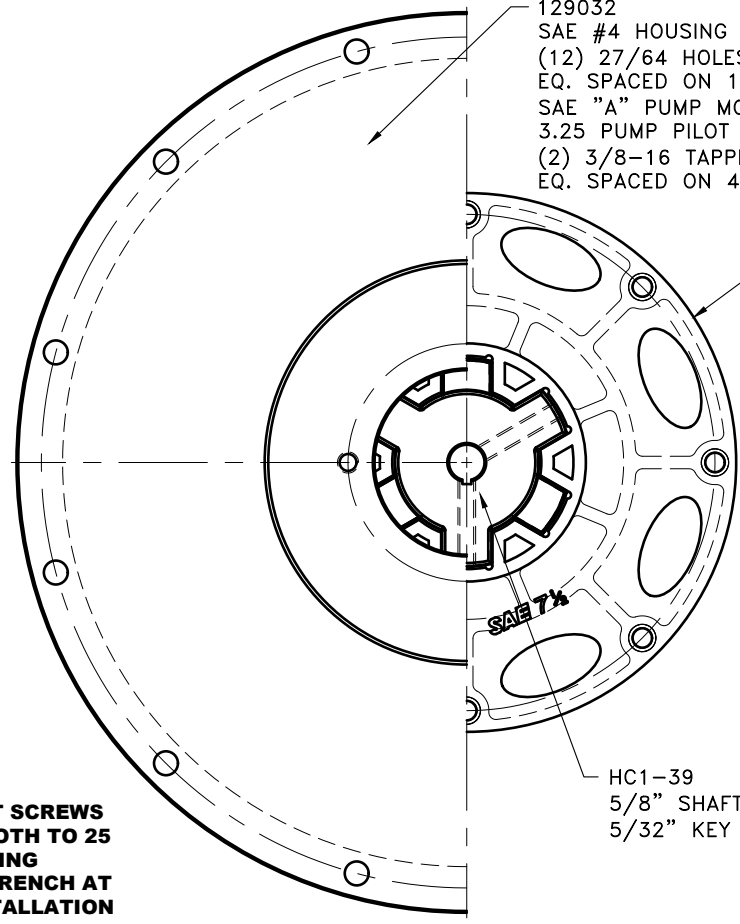


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



129032
SAE #4 HOUSING MOUNT
(12) 27/64 HOLES THRU
EQ. SPACED ON 15.00 B.C.
SAE "A" PUMP MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.



C-075
S.A.E. 7 1/2 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(8) .343 HOLES EQ.
SPACED ON A 8.75 B.C.
"C" SERIES DRIVE

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

"C" SERIES TORQUE RANGE
65-175 HP

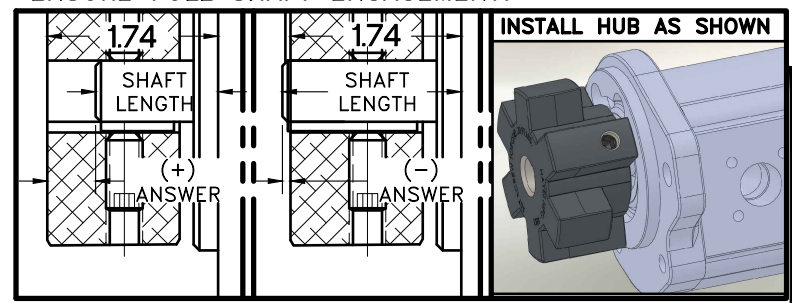
NOTE: REMOVE HUB FROM ASSY, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH.** SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:
1.74 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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FOR EXAMINATION WITHOUT OUR CONSENT.

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



DET.	PART NUMBER	DESCRIPTION	QTY.
3	129032	PUMP MOUNT PLATE	1
2	HC1-39	C SERIES HEX~FLX HUB	1
1	C-075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS	
	FLATNESS
	STRAIGHTNESS
	ANGULARITY
	PERPENDICULARITY
	PARALLELISM
	CONCENTRICITY
	TRUE POSITION
	ROUNDNESS
	CIRCULAR RUN OUT
	TOTAL RUN OUT
	CYLINDRICITY
	FINISH

DO NOT SCALE DRAWING	
TOLERANCES UNLESS OTHERWISE SPECIFIED	
ANGLE ±1/2°	MAXIMUM
FRACTION ±1/32	DECIMAL
.00 ±.01	DECIMAL
.000 ±.005	DECIMAL
.0000 ±.0005	DECIMAL

CLASS	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY	DATE	DRAWING NO.
DESCRIPTION		SIETING	06-07-2012	C-075-HC1-39-ESP1
		CHECKED BY	SCALE	SHEET OF REV.
		RJH		