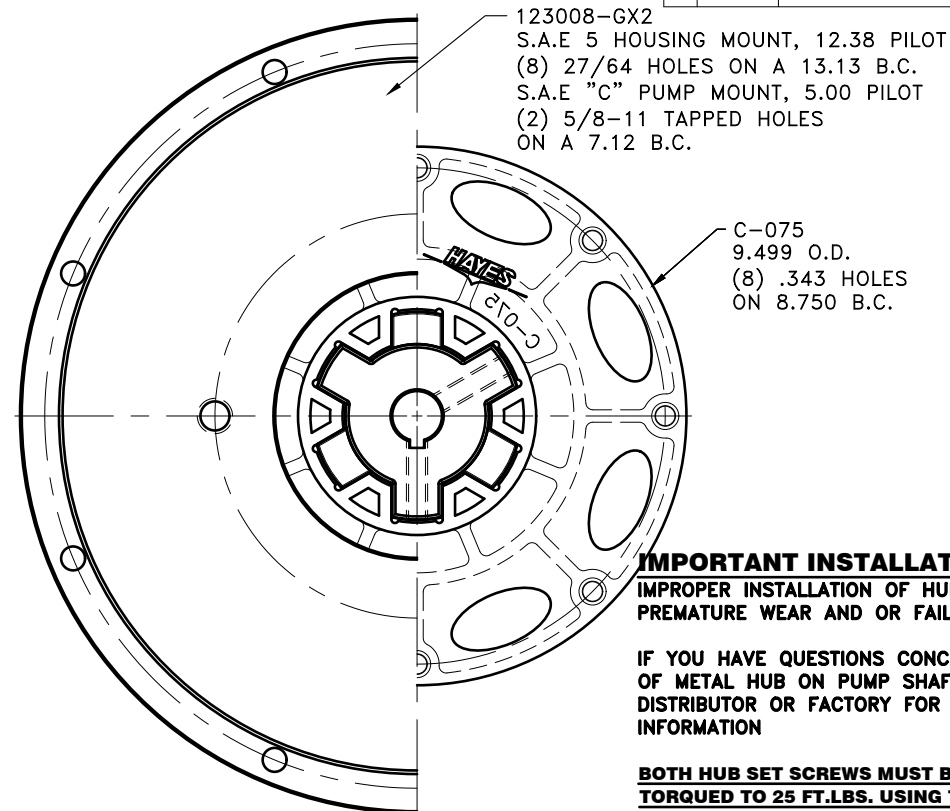
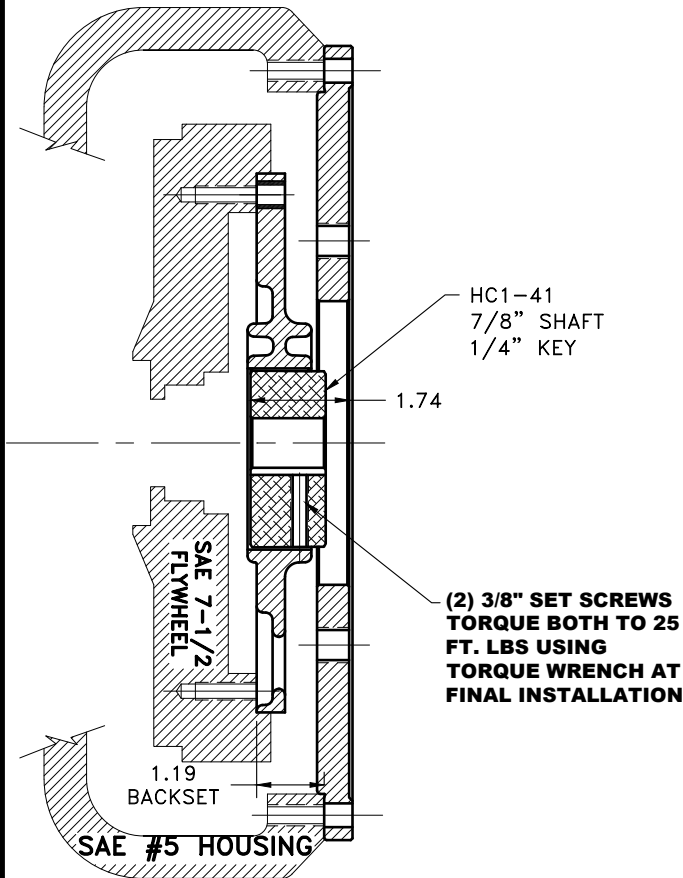


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



IMPORTANT INSTALLATION NOTE!!!!
 IMPROPER INSTALLATION OF HUB COULD CAUSE
 PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
 OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
 DISTRIBUTOR OR FACTORY FOR FURTHER
 INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
 TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
 PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
 ANY FURTHER QUESTIONS.

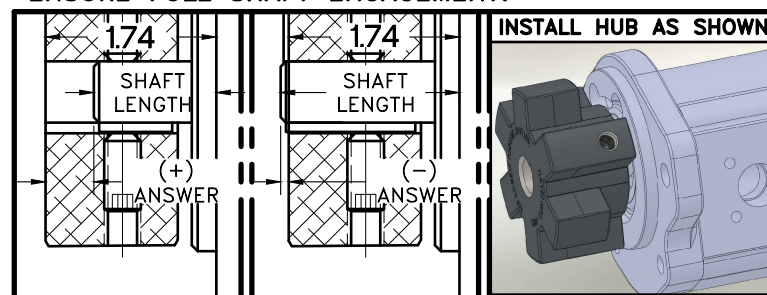
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
 AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.**
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
 MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
 FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
 GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:
1.74 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
 YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
 (SEE BOXES)

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 COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
 IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
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 FOR EXAMINATION WITHOUT OUR CONSENT.

NOTE: THIS STEP IS IMPORTANT TO
 ENSURE FULL SHAFT ENGAGEMENT.



**"C" SERIES TORQUE RANGE
 65-175 HP**

3	123008-GX2	PUMP MOUNT PLATE	1
2	HC1-41	C SERIES HEX~FLX HUB	1
1	C-075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH	MAKE: <input type="checkbox"/>	BUY: <input type="checkbox"/>	HAYES MANUFACTURING INC. ® TITLE HEX~FLX COUPLING ASS'Y MATERIAL	DRAWN BY SIETING DATE 01-25-2011 CHECKED BY R/JH SCALE DRAWING NO. C-075-HC1-41-GX2 SHEET OF REV.