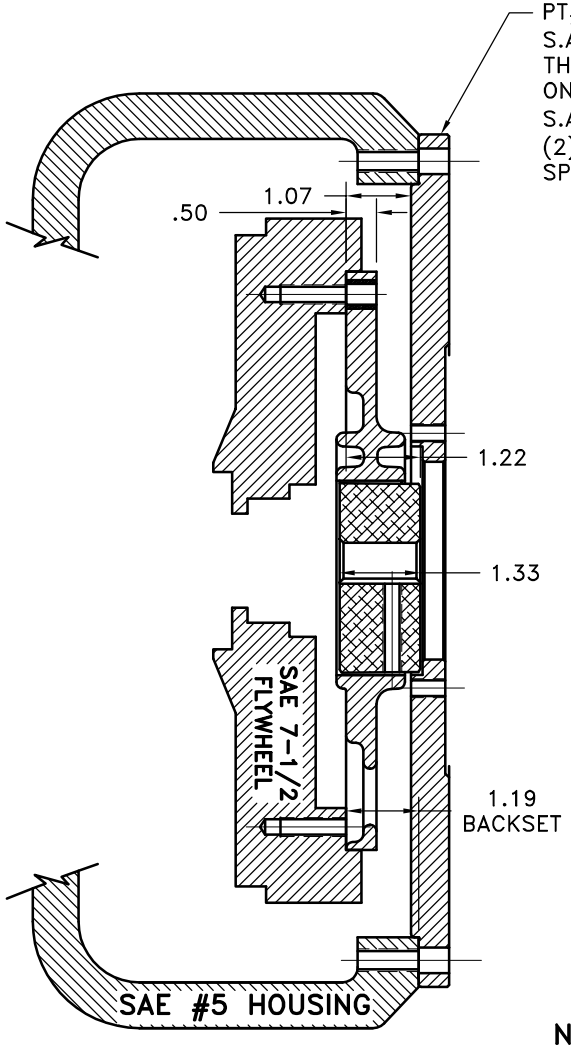
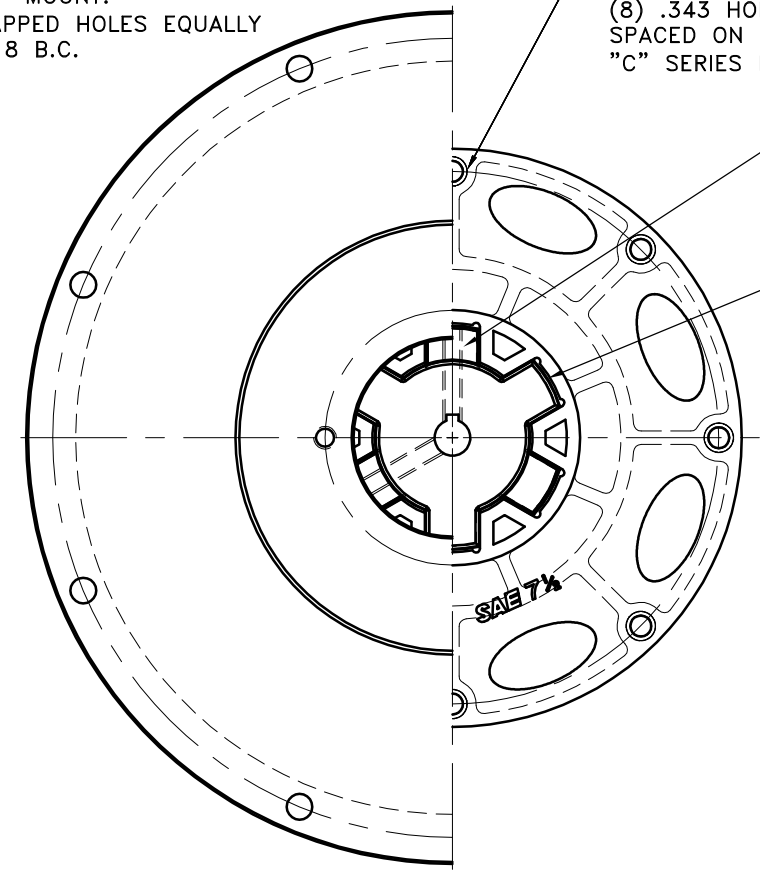
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2





IMPORTANT INSTALLATION NOTE!!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE. IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION. HUB SET SCREWS MUST BE PROPERLY TORQUED TO 20 FT.LBS. EACH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

"C" SERIES TORQUE RANGE 65-175 HP

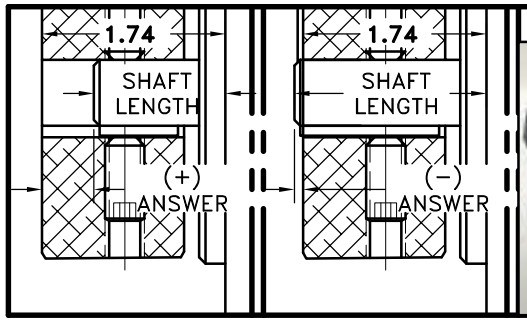
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. ***TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.*** SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

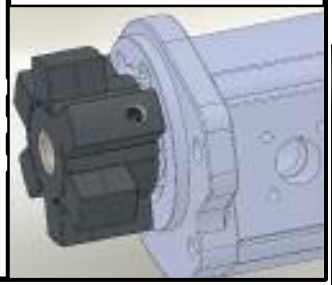
- SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.



INSTALL HUB AS SHOWN



DET.	PART NUMBER	DESCRIPTION	QTY.
3	128646	PUMP MOUNT PLATE	1
2	HC1-54	C SERIES HEX~FLX HUB	1
1	C-075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, PERPENDICULARITY, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING

TOLERANCES UNLESS OTHERWISE SPECIFIED
125/ MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE: HEX~FLX COUPLING ASS'Y

MATERIAL

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DRAWN BY	DATE	DRAWING NO.
SIETING	4-17-08	C-075-HC1-54-GSP2
CHECKED BY	SCALE	SHEET OF REV.
RJH		

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