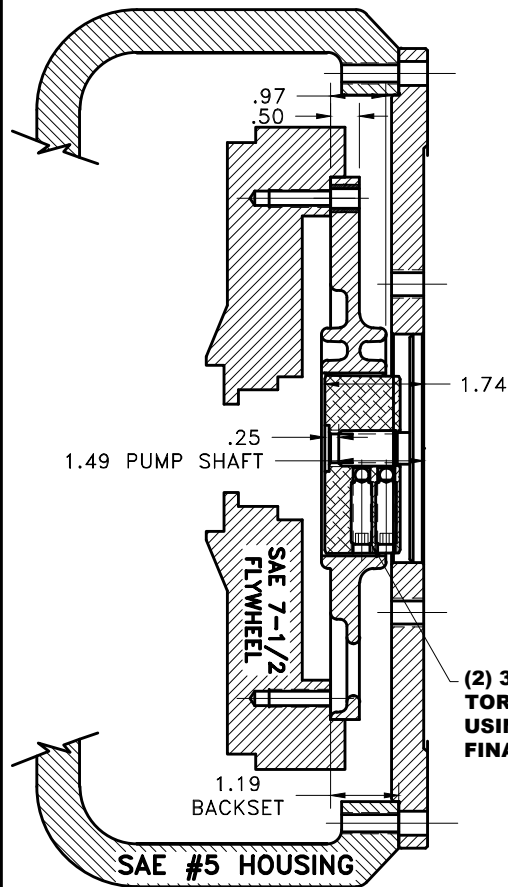
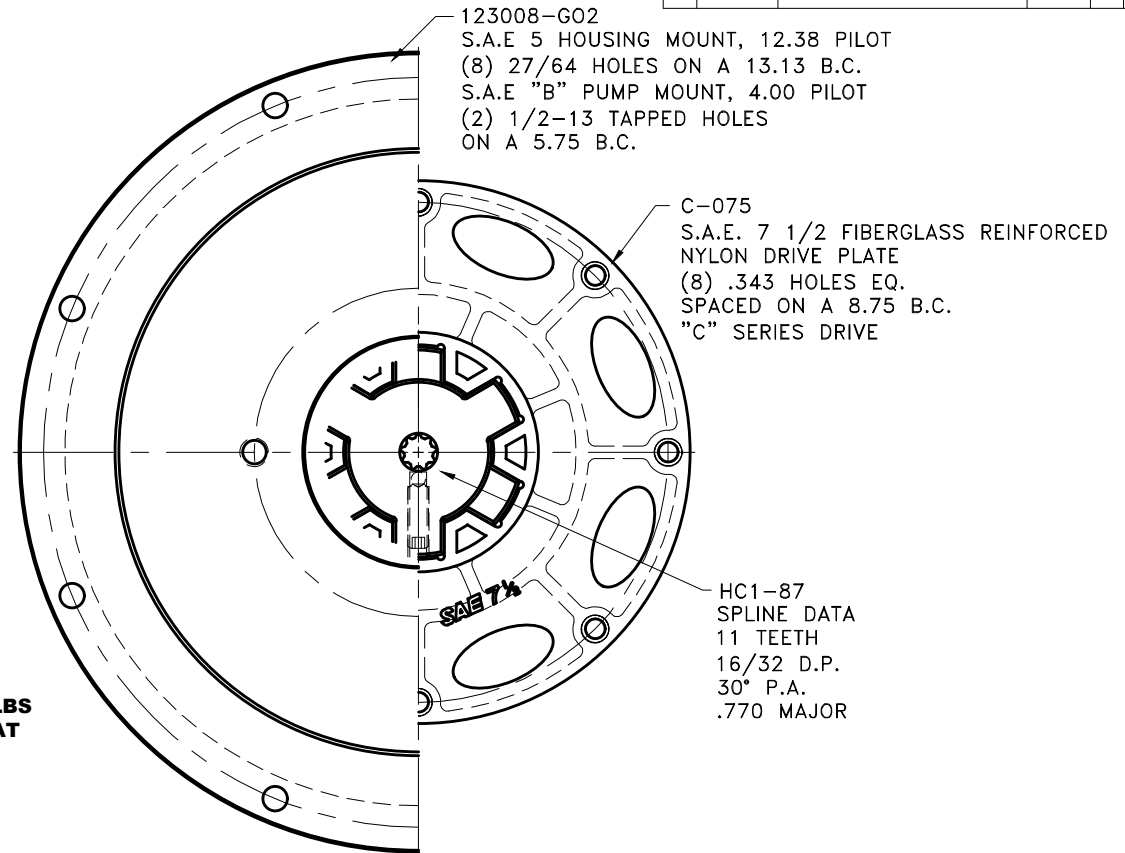


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



(2) 3/8" SET SCREWS
TORQUE BOTH TO 20 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION

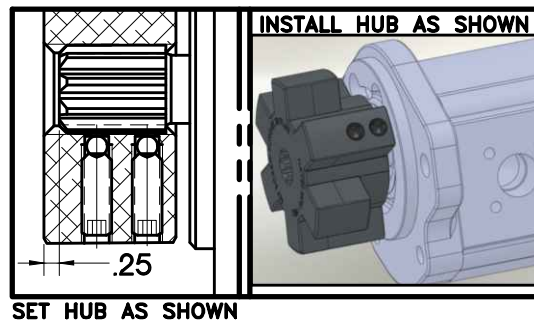


**"C" SERIES TORQUE RANGE
65-175 HP**

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.**

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DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-G02	PUMP MOUNT PLATE	1
2	HC1-87	C SERIES HEX~FLX HUB	1
1	C-075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS ——— FLATNESS ——— STRAIGHTNESS ——— ANGULARITY ——— PERPENDICULARITY // PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS / CIRCULAR RUN OUT / TOTAL RUN OUT / CYLINDRICITY ✓ FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2" FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE HEX~FLX COUPLING ASS'Y MATERIAL
CLASS MAKE: ☐ BUY: ☐	DRAWN BY LAWSON	DATE 11-20-2014	DRAWING NO. C-075-HC1-87-G02 SHEET OF REV.
DESCRIPTION	CHECKED BY RJH	SCALE	