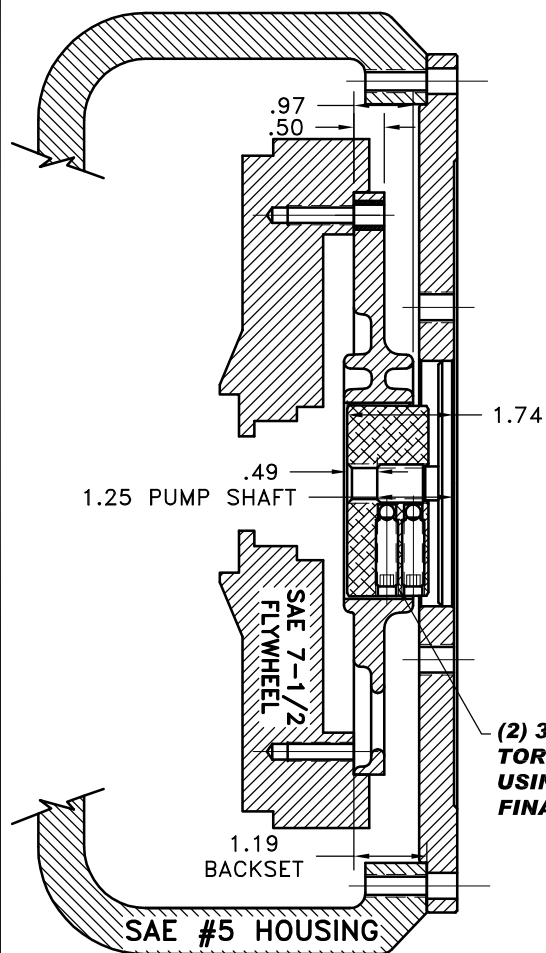
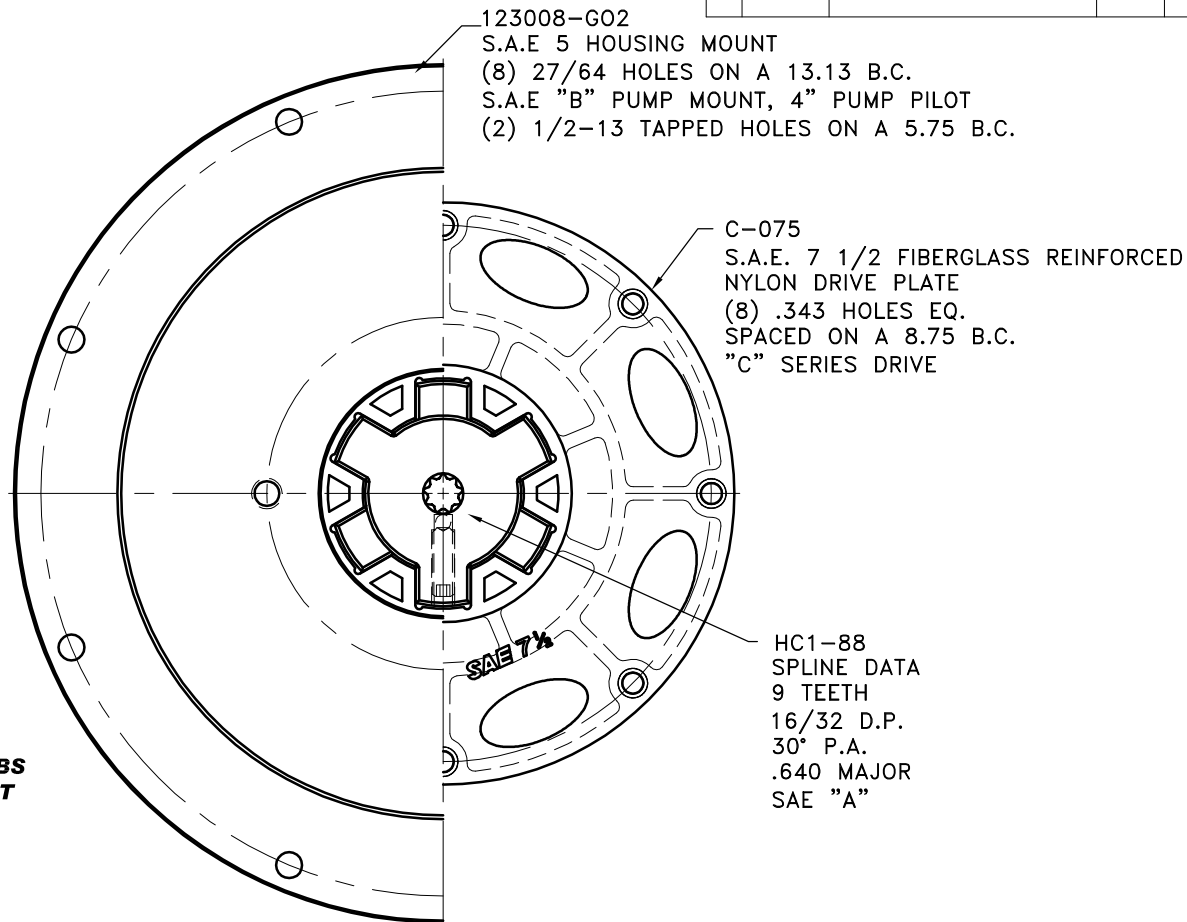


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



(2) 3/8" SET SCREWS  
TORQUE BOTH TO 20 FT. LBS  
USING TORQUE WRENCH AT  
FINAL INSTALLATION

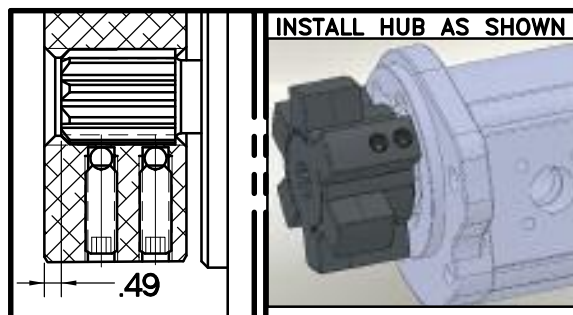


"C" SERIES TORQUE RANGE  
65-175 HP

**NOTE: THIS STEP IS IMPORTANT TO  
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED, COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY. IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT OUR CONSENT.



SET HUB AS SHOWN

3	123008-G02	PUMP MOUNT PLATE	1
2	HC1-88	C SERIES HEX~FLX HUB	1
1	C-075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.				
<b>HAYES</b> MANUFACTURING INC. ®				
TITLE HEX~FLX COUPLING ASS'Y				
MATERIAL				
DRAWN BY SIETING		DATE 07-13-2009		DRAWING NO. C-075-HC1-88-G02
CHECKED BY RJH		SCALE		SHEET OF REV.