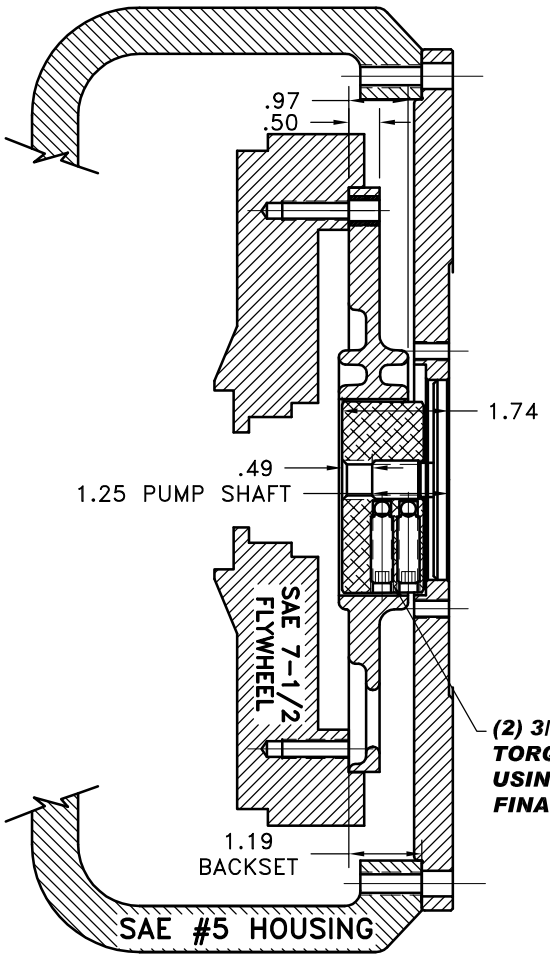
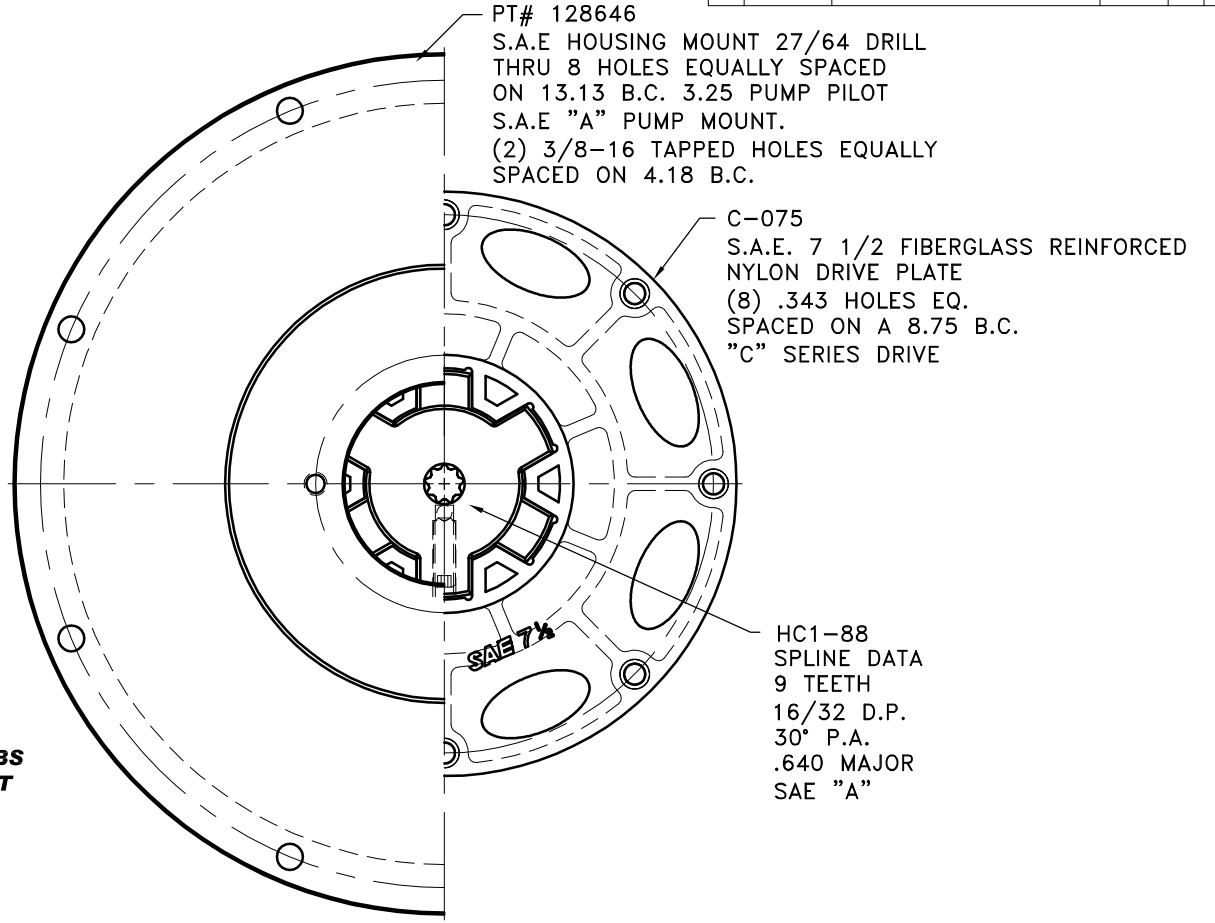


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

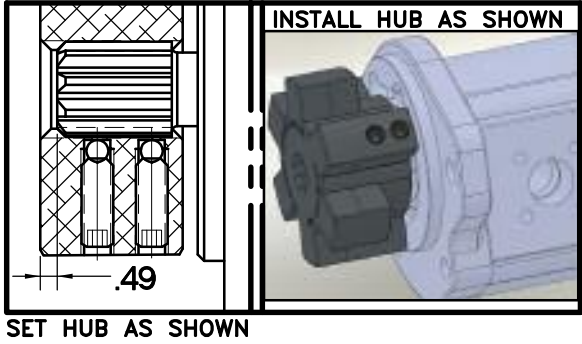


(2) 3/8" SET SCREWS
TORQUE BOTH TO 20 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION



NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 20 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.



**"C" SERIES TORQUE RANGE
65-175 HP**

DET.	PART NUMBER	DESCRIPTION	QTY.
3	128646	PUMP MOUNT PLATE	1
2	HC1-88	C SERIES HEX~FLX HUB	1
1	C-075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1



SYMBOLS		TOLERANCES UNLESS OTHERWISE SPECIFIED		TITLE	
—	FLATNESS	DO NOT SCALE		HEX~FLX COUPLING ASS'Y	
—	STRAIGHTNESS	DRAWING			
—	ANGULARITY	ANGLE ±1/2°	FRACTION ±1/32	MATERIAL	
—	SQUARENESS	DECIMAL			
—	PARALLELISM	TOTAL RUN OUT	.00 ±.01	DRAWN BY SIETING	
—	CONCENTRICITY	CYCLINDRICITY	.000 ±.005		
—	TRUE POSITION	FINISH	.0000 ±.0005	CHECKED BY RJH	
—	ROUNDNESS	— UNLESS OTHERWISE SPECIFIED — REMOVE FIRST THREAD ON ALL TAPPED HOLES			
—	CIRCULAR RUN OUT	BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		SCALE	
—	TOTAL RUN OUT				
—	CYCLINDRICITY				
—	FINISH				