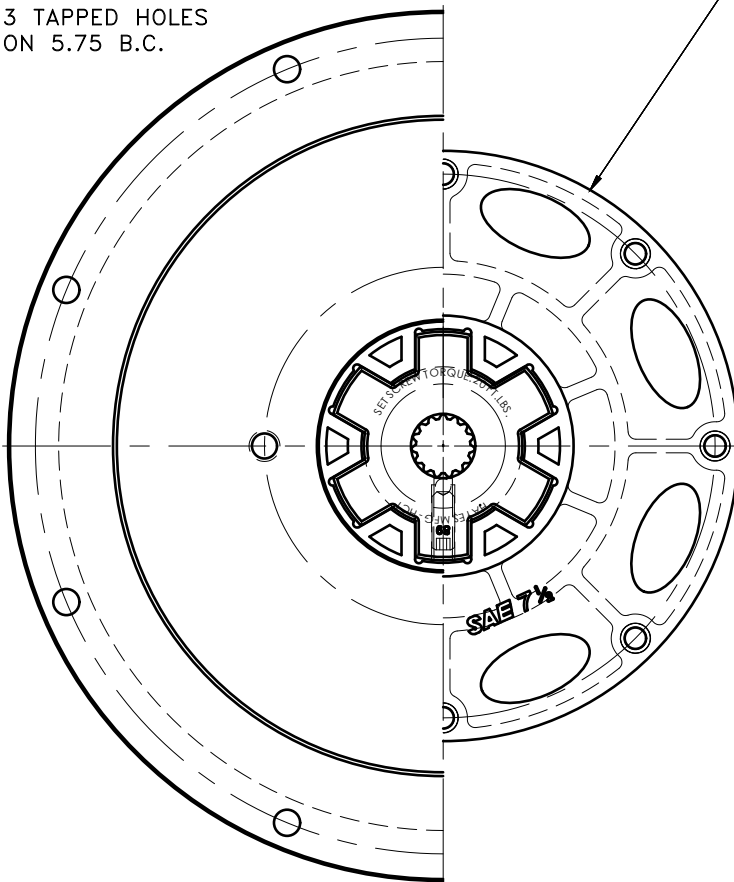
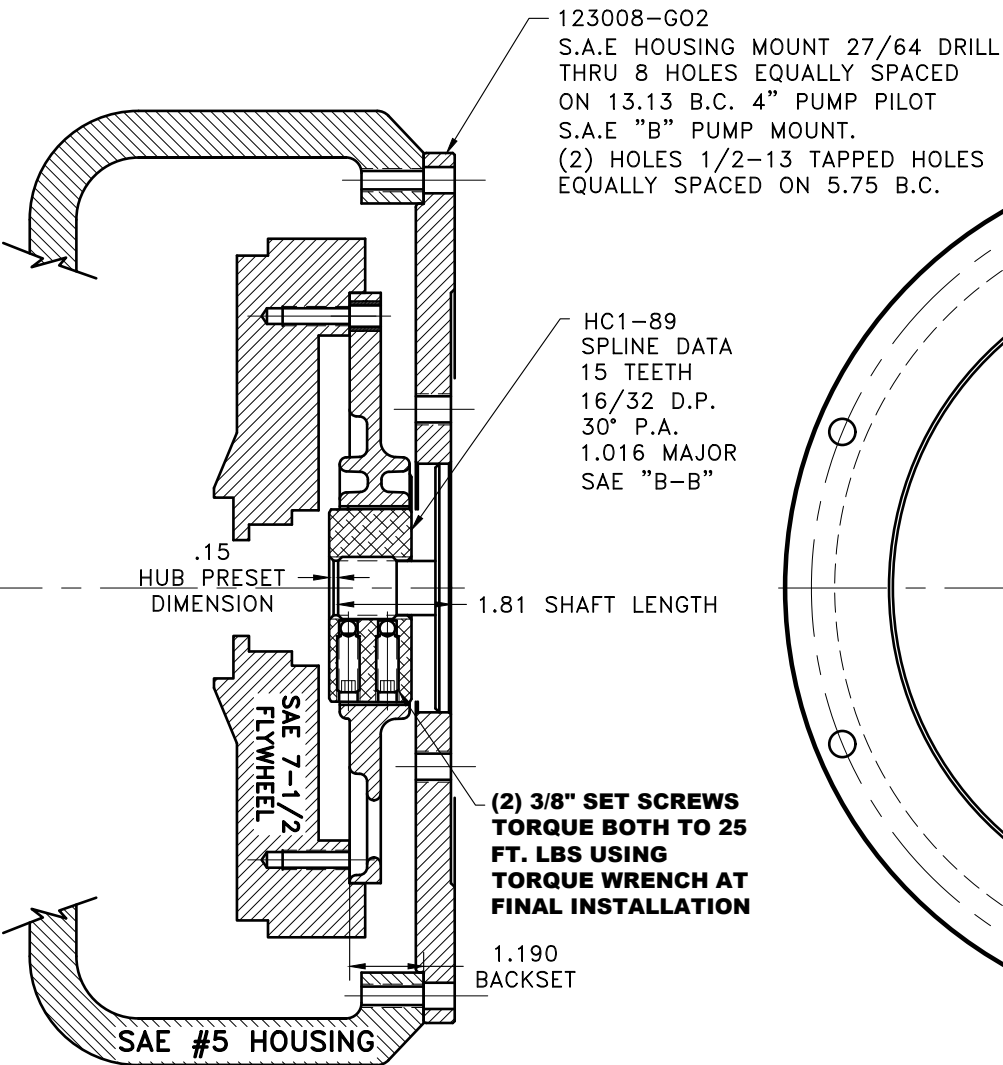


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

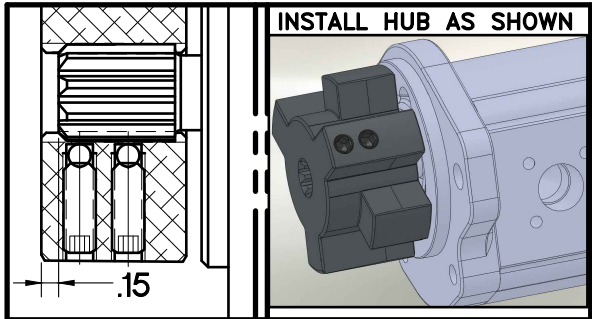
BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

\"C\" SERIES TORQUE RANGE 65-175 HP

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.**

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SET HUB AS SHOWN

3	123008-GO2	PUMP MOUNT PLATE	1
2	HC1-89	C SERIES HEX~FLX HUB	1
1	C-075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS ——— FLATNESS ——— STRAIGHTNESS ——— ANGULARITY ——— PERPENDICULARITY ——— PARALLELISM ——— CONCENTRICITY ——— TRUE POSITION ——— ROUNDNESS ——— CIRCULAR RUN OUT ——— TOTAL RUN OUT ——— CYLINDRICITY ——— FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2" FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	
CLASS MAKE: ☐ BUY: ☐		TITLE HEX~FLX COUPLING ASS'Y		
DESCRIPTION		DRAWN BY SIETING	DATE 05-26-2009	DRAWING NO. C-075-HC1-89-GO2
		DESIGN LEAD RJH	SCALE	SHEET OF REV.