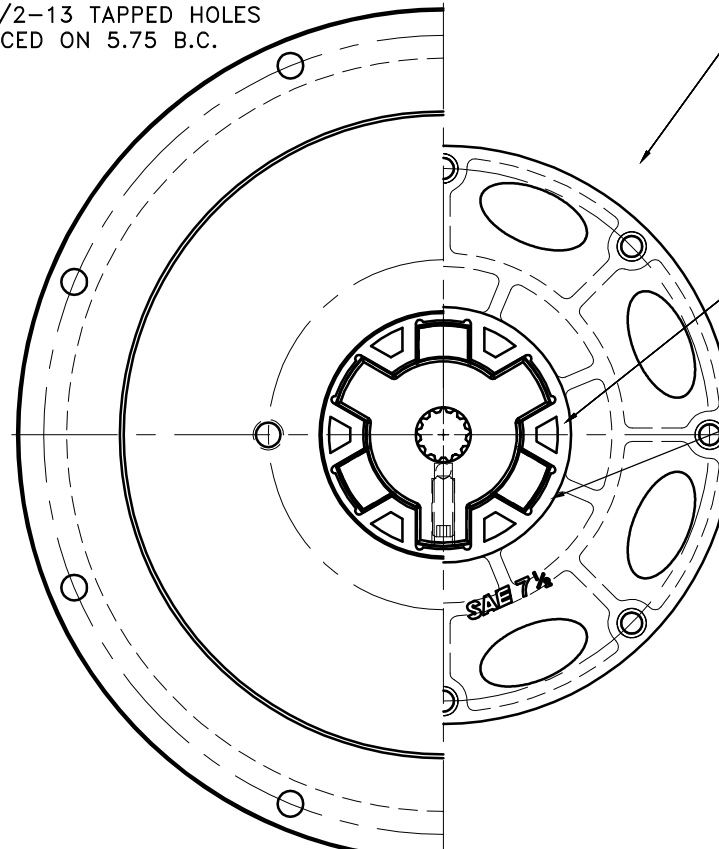


123008-G02



-C-075  
S.A.E. 7 1/2 FIBERGLASS REINFORCED  
NYLON DRIVE PLATE  
(8) .343 HOLES EQ.  
SPACED ON A 8.75 B.C.  
"C" SERIES DRIVE

HC1-91  
SPLINE DATA  
13 TEETH  
16/32 D.P.  
30° P.A.  
.885 MAJOR  
SAE "B"

**(2) 3/8" SET SCREWS  
TORQUE BOTH TO 25 FT. LBS  
USING TORQUE WRENCH AT  
FINAL INSTALLATION**

### **IMPORTANT INSTALLATION NOTE!!!!!!**














**IMPROPER INSTALLATION OF HUB COULD CAUSE  
PREMATURE WEAR AND OR FAILURE.**

**IF YOU HAVE QUESTIONS CONCERNING LOCATION  
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT  
DISTRIBUTOR OR FACTORY FOR FURTHER  
INFORMATION.**

**BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH . PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.**

**C SERIES TORQUE RANGE**  
**65-175 HP**

DET.	PART NUMBER	DESCRIPTION	QTY.
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 FLATNESS  STRAIGHTNESS  ANGULARITY  PERPENDICULARITY  PARALLELISM  CONCENTRICITY  TRUE POSITION  ROUNDNESS  CIRCULAR RUN OUT  TOTAL RUN OUT  CYLINDRICITY  FINISH	DO NOT SCALE DRAWING  TOLERANCES UNLESS OTHERWISE SPECIFIED  1/32" MAXIMUM  ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$  DECIMAL .00 $\pm .01$ .000 $\pm .005$ .0000 $\pm .0005$	 MANUFACTURING INC. ®
	TITLE  HEX-FLX COUPLING ASS'Y	MATERIAL

**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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SET HUB AS SHOWN