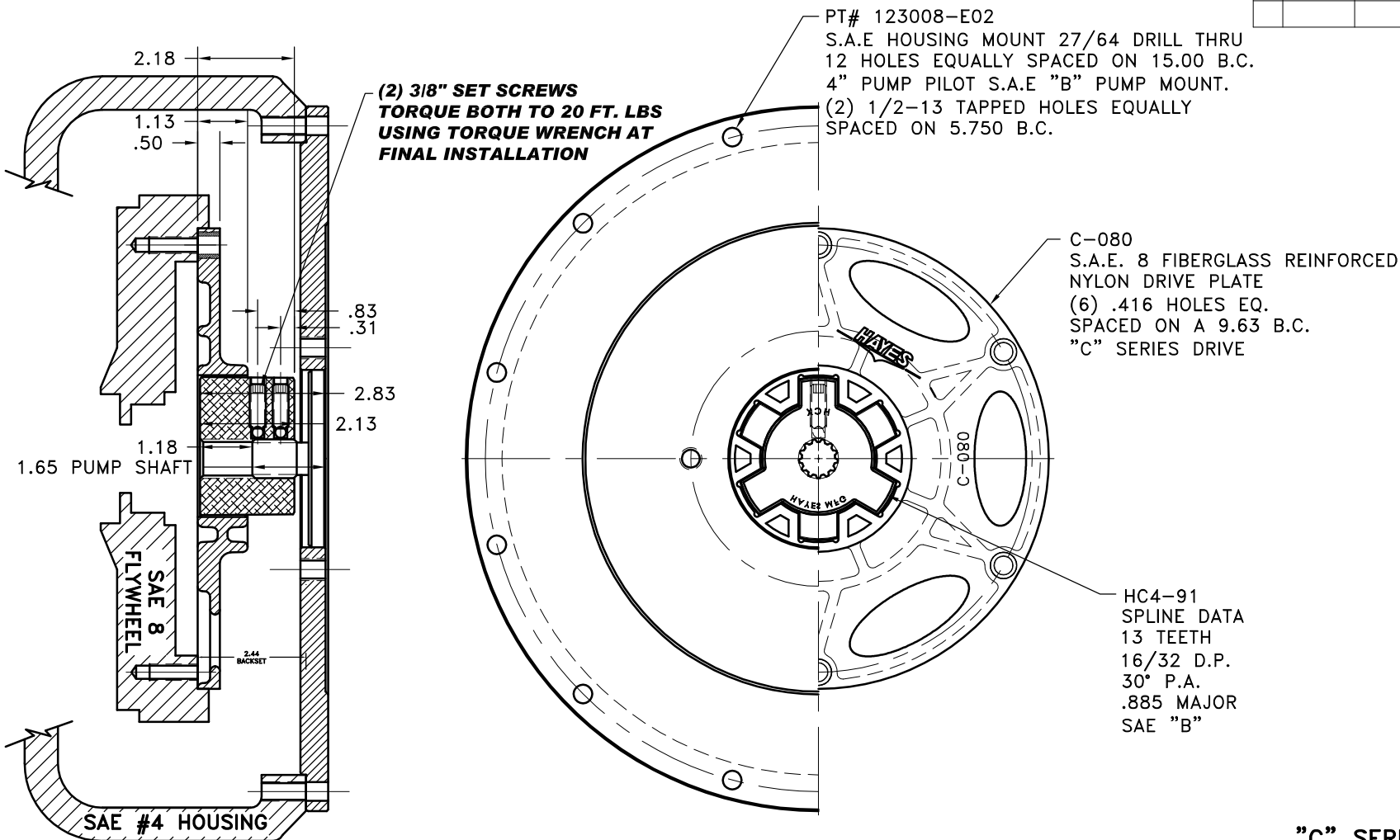


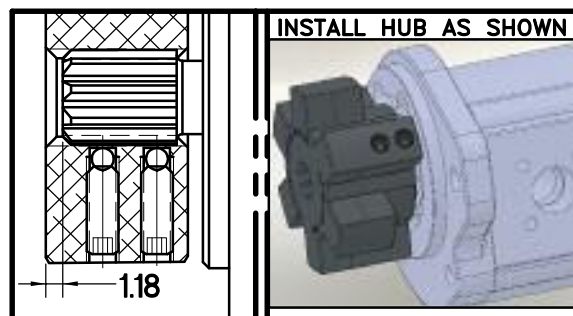
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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SET HUB AS SHOWN

**"C" SERIES TORQUE RANGE
65-175 HP**

3	123008-E02	PUMP MOUNT PLATE	1
2	HC4-91	C SERIES HEX~FLX HUB	1
1	C-080	SAE 8 HEX~FLX DRIVE PLATE	1

DET.	PART NUMBER	DESCRIPTION	QTY.
SYMBOLS FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTION MAXIMUM ANGLE $\pm 1/2^\circ$ DECIMAL .00 ± 0.01 .000 ± 0.005 .0000 ± 0.0005 UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			
HAYES MANUFACTURING INC. ® TITLE HEX~FLX "C" SERIES 2 PIECE COUPLING MATERIAL			
DRAWN BY SIETING		DATE 04-28-08	DRAWING NO. C-080-HC4-91-E02
CHECKED BY RJH		SCALE	SHEET OF REV.