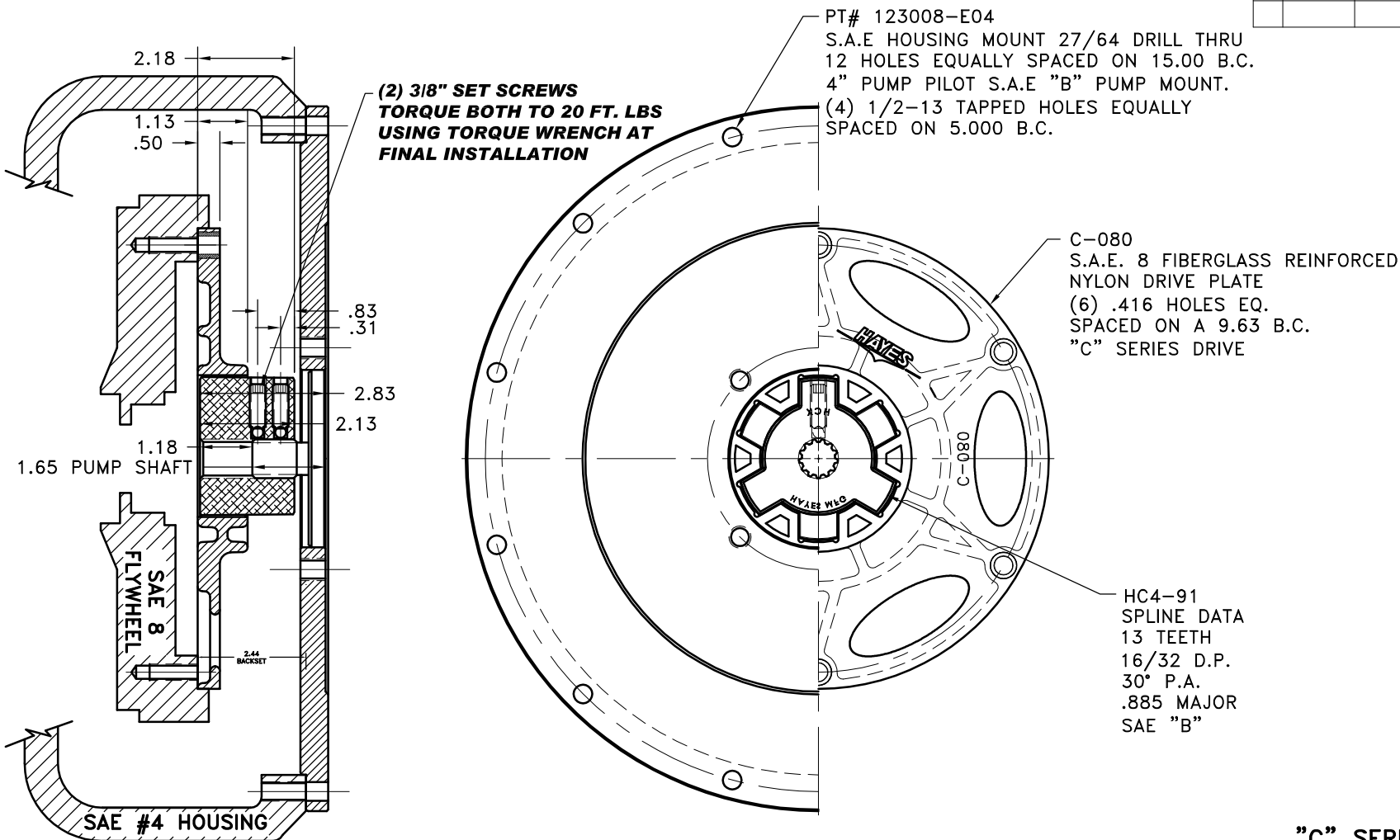


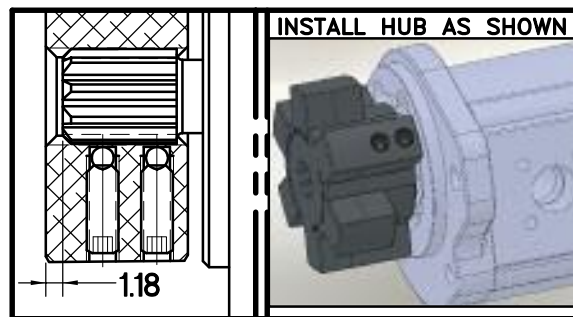
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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**SET HUB AS SHOWN**

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm$ .01 .000 $\pm$ .005 .0000 $\pm$ .0005	3 123008-E04 2 HC4-91 1 C-080	PUMP MOUNT PLATE C SERIES HEX~FLX HUB SAE 8 HEX~FLX DRIVE PLATE	1 1 1
<b>HAYES</b> MANUFACTURING INC. ®				
<b>TITLE</b> HEX~FLX "C" SERIES 2 PIECE COUPLING				
<b>MATERIAL</b>				
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 04-28-08 SCALE	DRAWING NO. C-080-HC4-91-E04 SHEET OF REV.

**"C" SERIES TORQUE RANGE  
65-175 HP**