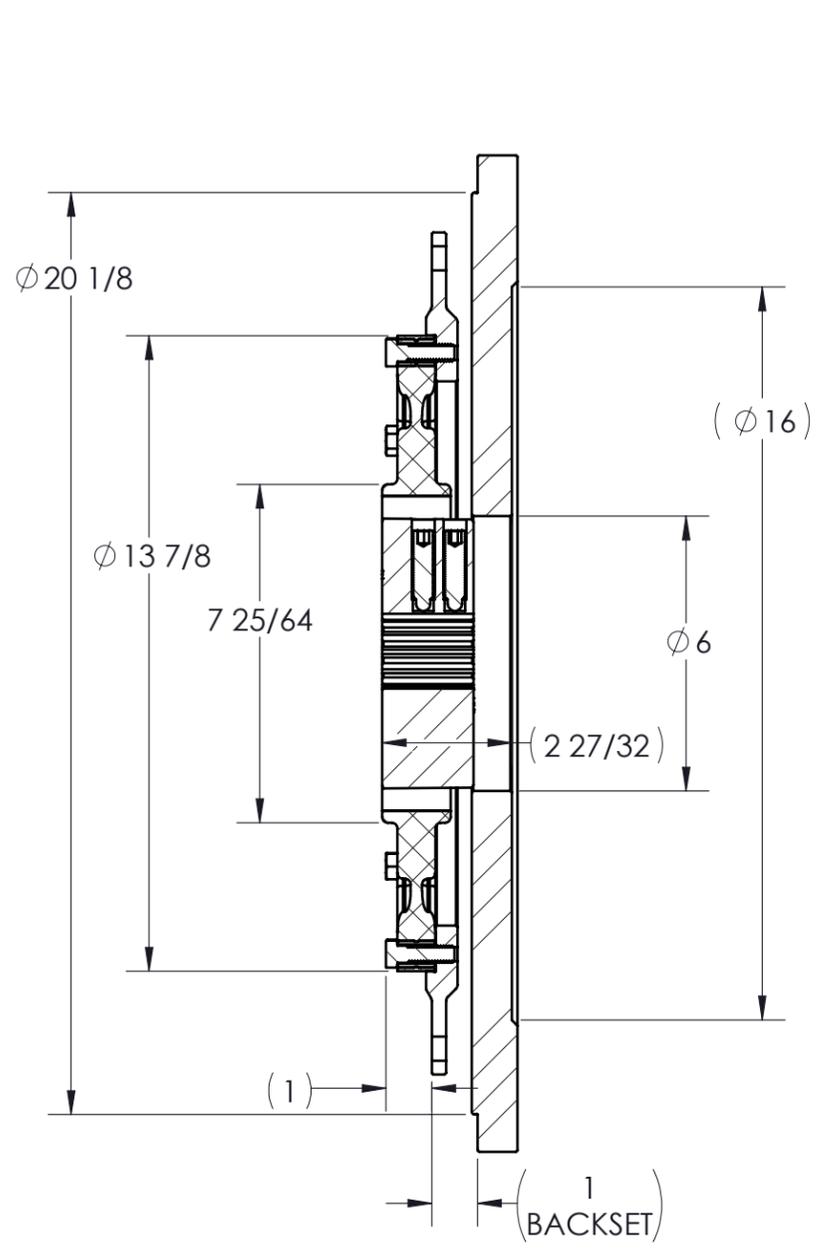
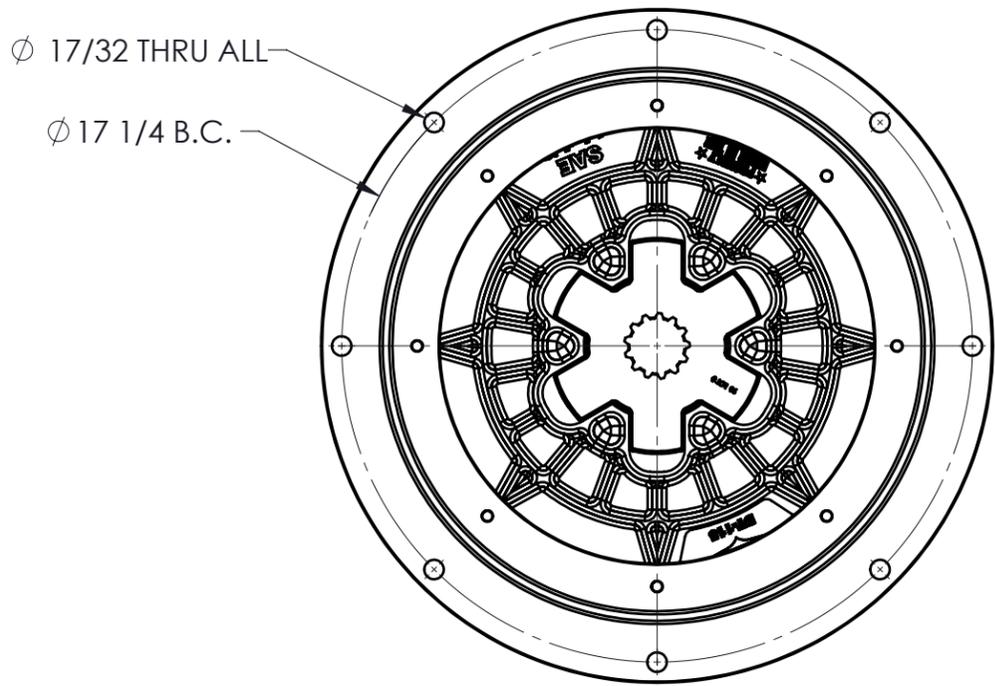
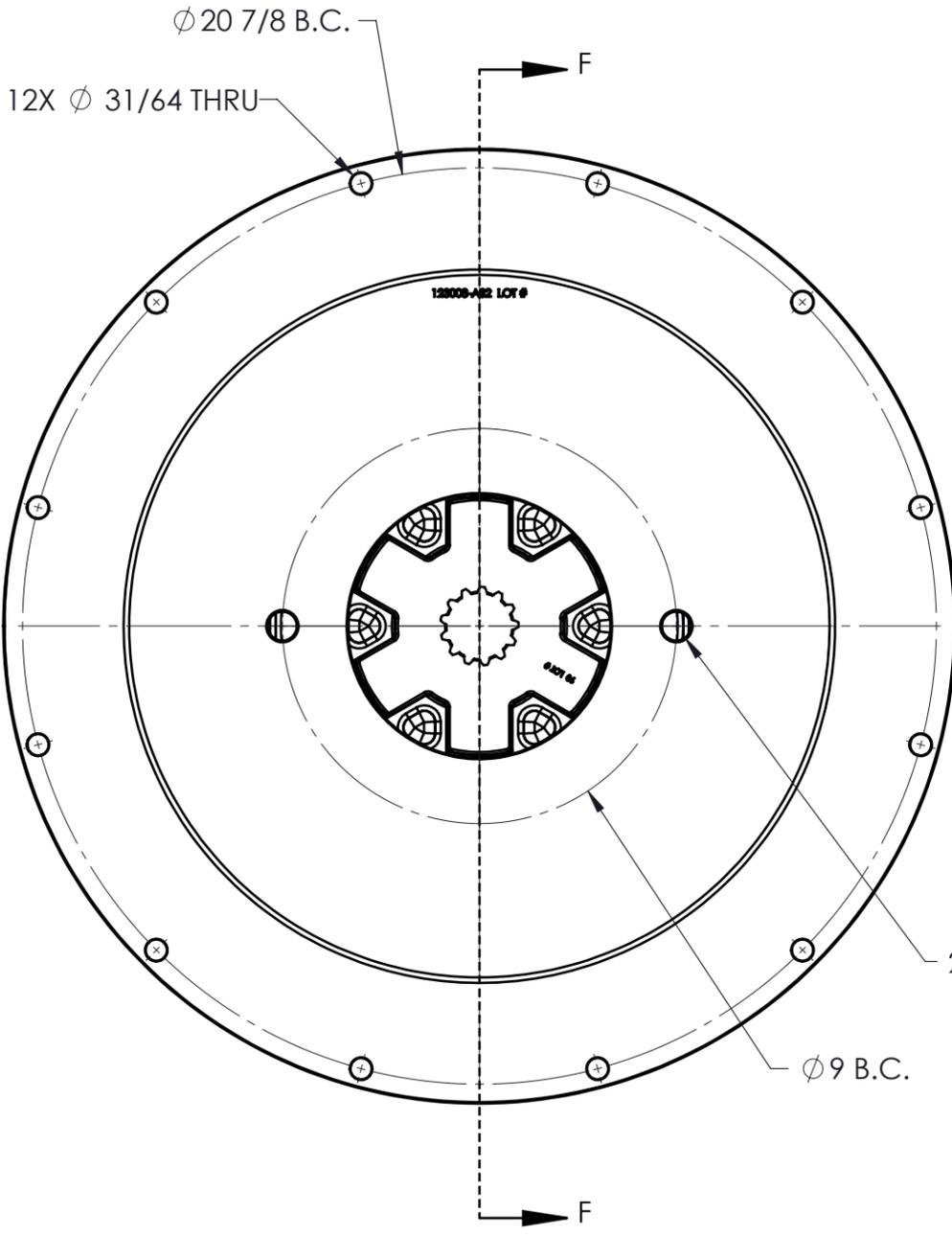


CUSTOMER DRAWING

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APR 1   APR 2



SECTION F-F  
SCALE 1 : 4



COUPLING, FRONT VIEW

**COUPLING IS NOT SERVICABLE**

2X 3/4-10 UNC THRU

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	HDT2-90	13T 8/16	1
2	DT-014	SAE 14 HEX-FLX DRIVE PLATE	1
3	123008-AS2	PUMP MOUNT PLATE	1

PUMP DRIVE SPECS

FLYWHEEL	SAE 14
HOUSING	SAE 1
PUMP FLANGE	SAE D 2-BOLT
PUMP SHAFT	13T 8/16 "D-E"

UNLESS OTHERWISE SPECIFIED:		SYMBOLS	
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL ± 1/32	○ ROUNDNESS	⊙ CONCENTRICITY	┌ COUNTERBORE
ANGULAR: MACH ± 1/2°	// PARALLELISM	⊕ TRUE POSITION	└ COUNTERSINK
TWO DECIMAL ± .01	⊥ PERPENDICULARITY	∇ HOLE DEPTH	≡ SYMMETRIC
THREE DECIMAL ± .005	∅ DIAMETER	↗ CIRCULAR RUN OUT	
FOUR DECIMAL ± .0005	"R" RADIUS	↖ TOTAL RUN OUT	
CLASS	MAKE	WEIGHT	HEAT TREAT
SAE 14	X	118.5 LB	
DESCRIPTION	BUY	VOLUME	FINISH
14,1,13T8/16,D2		CU.IN.	

**PROPRIETARY AND CONFIDENTIAL**  
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	NAME	DATE
DRAWN	JESSE	9/13/2022
PCM APPR.	HM	9/15/2022
ENG APPR.	ZS	9/14/2022
SHIP. APPR.	NA	
QA APPR.	JM	9/15/2022
MATERIAL		



TITLE: HEX~FLX PUMP DRIVE KIT

DWG. NO. DT-014-HDT2-90-AS2 REV

DO NOT SCALE SHEET 1 OF 4