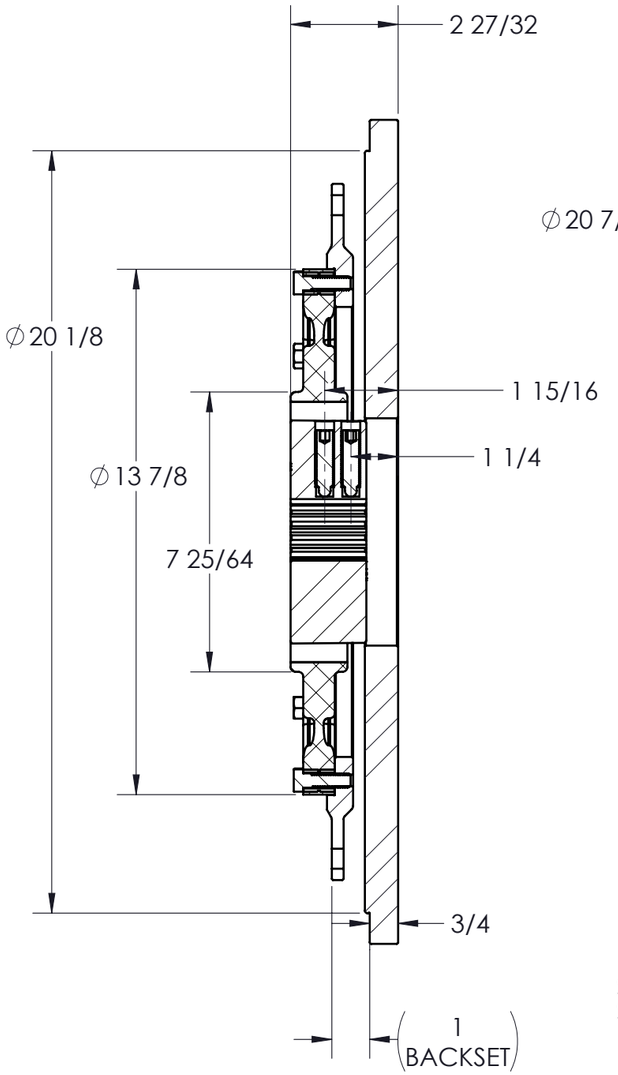
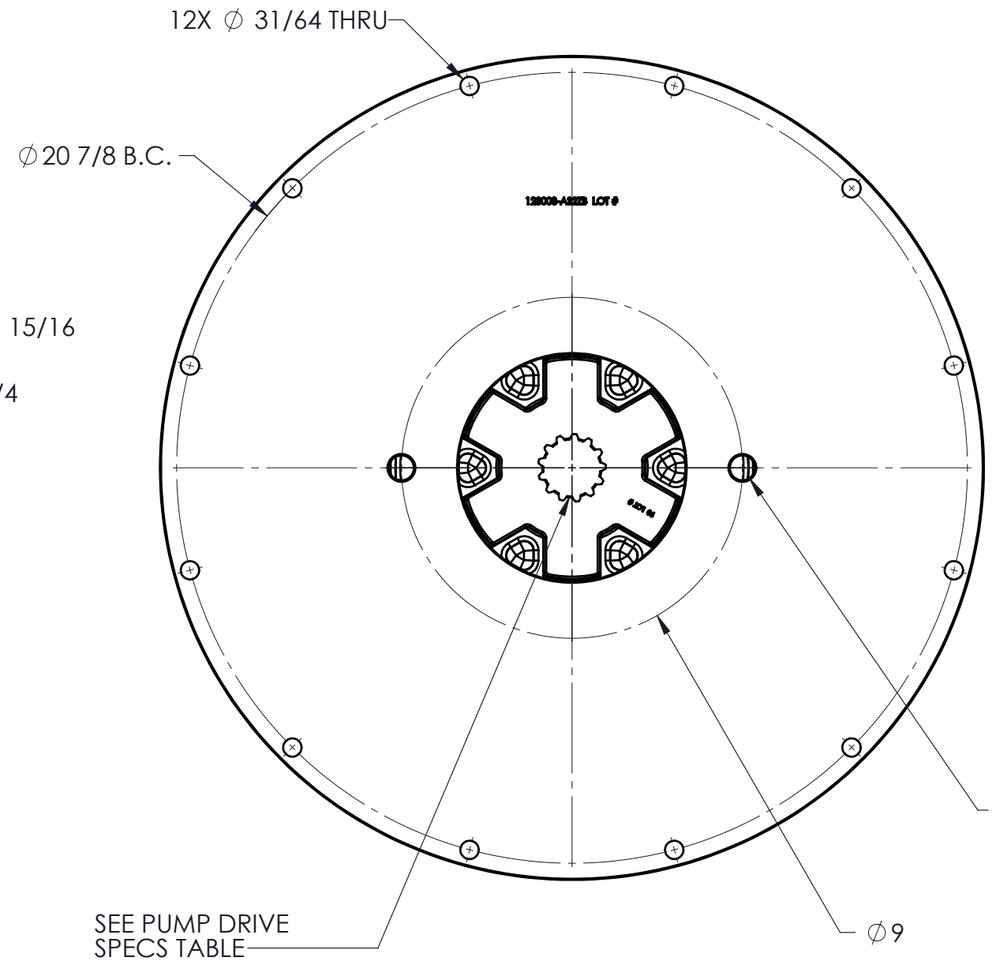
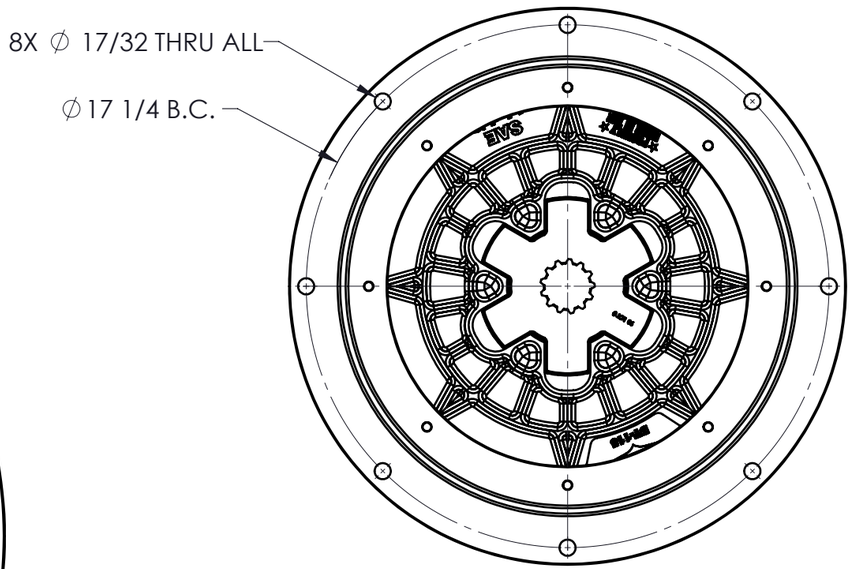
CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2







COUPLING, FRONT VIEW

COUPLING IS NOT SERVICABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	DT-014	SAE 14 HEX-FLX DRIVE PLATE	1
2	HDT2-90	13T 8/16	1
3	123008-AS2ZB	PUMP MOUNT PLATE	1

PUMP DRIVE SPECS	
FLYWHEEL	SAE 14
HOUSING	SAE 1
PUMP FLANGE	SAE D 2-BOLT
PUMP SHAFT	13T 8/16 "D-E"

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/32
ANGULAR: MACH ±1/2°
TWO DECIMAL ±.01
THREE DECIMAL ±.005
FOUR DECIMAL ±.0005

SYMBOLS
FLATNESS, CONCENTRICITY, COUNTERBORE, ROUNDNESS, TRUE POSITION, COUNTERSINK, PARALLELISM, PERPENDICULARITY, HOLE DEPTH, DIAMETER, CIRCULAR RUN OUT, SYMMETRIC, "R" RADIUS, TOTAL RUN OUT

CLASS: SAE 14

DESCRIPTION: 14,1,13T8/16,D2

MAKE: X | WEIGHT: 112.7 LB | HEAT TREAT
BUY | VOLUME: CU.IN. | FINISH

	NAME	DATE
DRAWN	PJH	6/14/2022
PCM APPR.	HM	6/23/2022
ENG APPR.	ZS	6/15/2022
SHIP. APPR.	NA	
QA APPR.	JM	6/22/2022
MATERIAL		

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HAYES

TITLE: HEX~FLX PUMP DRIVE KIT

DWG. NO. DT-014-HDT2-90-AS2ZB | REV

DO NOT SCALE | SHEET 1 OF 4