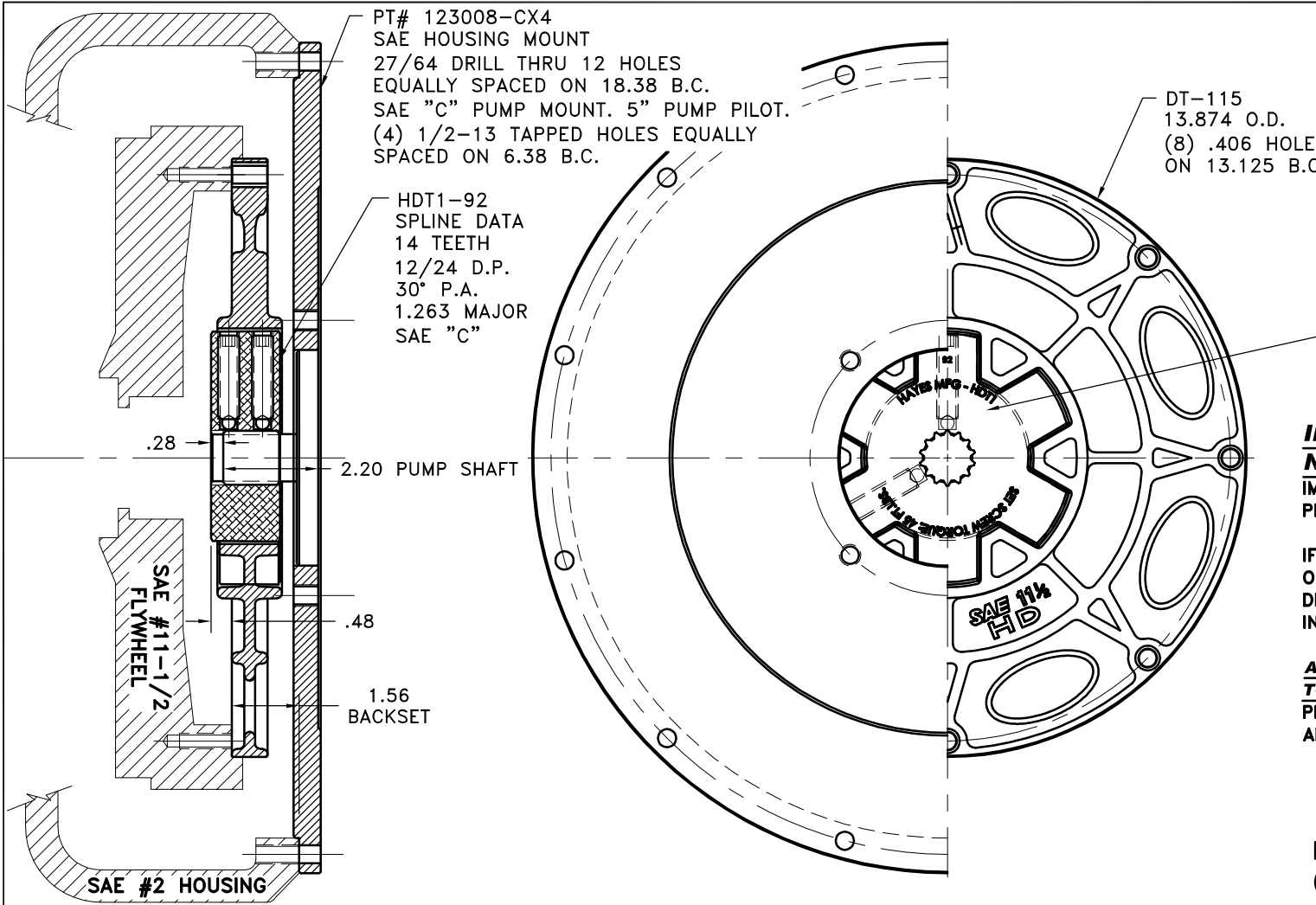


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



**(4) 1/2" SET SCREWS
TORQUE BOTH TO 45 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION**

**IMPORTANT INSTALLATION
NOTE!!!!**

**IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.**

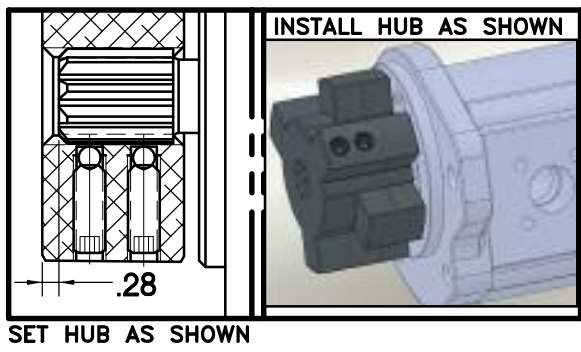
**IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.**

**ALL (4) SET SCREWS MUST BE PROPERLY
TORQUED TO 45 FT.LBS. USING TORQUE WRENCH .
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

**DT TORQUE RANGE
(600 MAX HP)**

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE (4) SET SCREWS TO 45 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.



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3	123008-CX4	PUMP MOUNT PLATE	1
2	HDT1-92	DT SERIES DRIVE HUB	1
1	DT-115	SAE 11 1/2 HEX~FLX PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
□ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ PERPENDICULARITY ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⦶ CIRCULAR RUN OUT ⦶ TOTAL RUN OUT ⦶ CYLINDRICITY ⦶ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
TITLE DT SERIES HEX~FLX COUPLING WITH PUMP MOUNT PLATE				
MATERIAL				
— UNLESS OTHERWISE SPECIFIED — REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING	DATE 10-14-08	DRAWING NO. DT-115-HDT1-92-CX4
		CHECKED BY RJH	SCALE	SHEET OF REV.