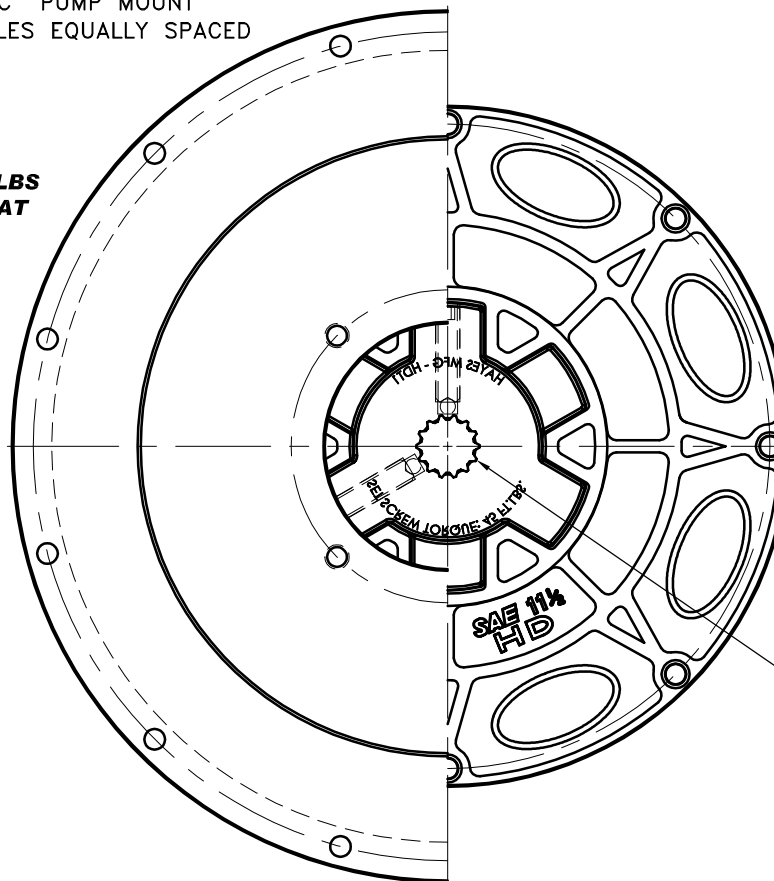
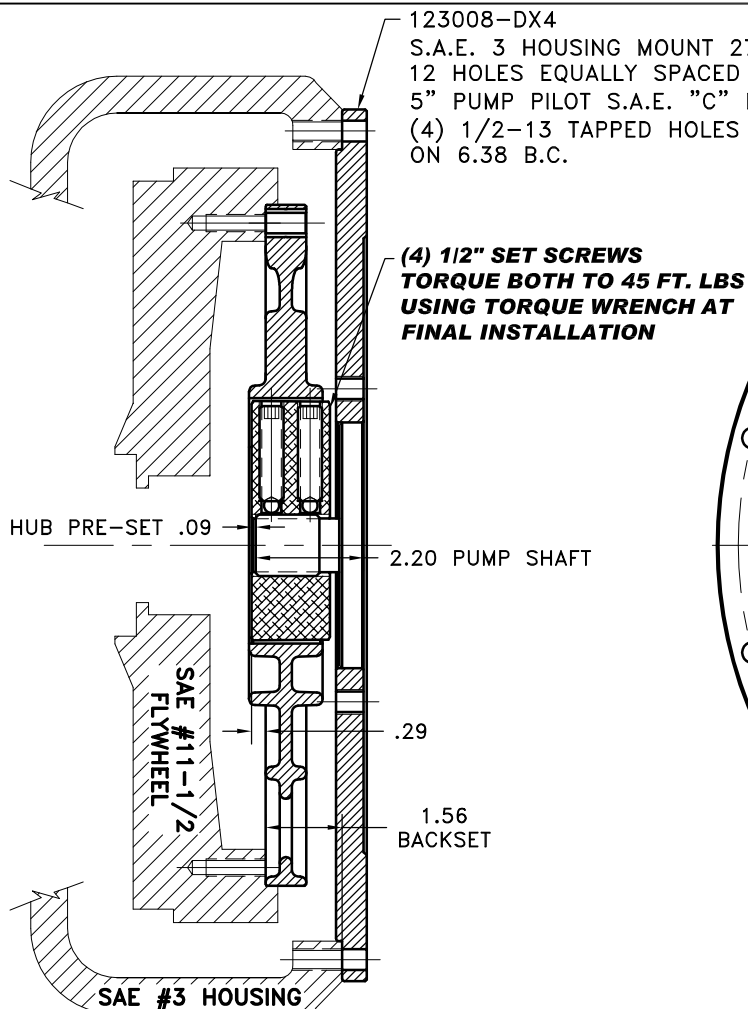


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



IMPORTANT INSTALLATION NOTE!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.

**ALL (4) SET SCREWS MUST BE PROPERLY
TORQUED TO 45 FT.LBS. USING TORQUE WRENCH .
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

DT-115
13.874 O.D.
(8) .406 HOLES
ON 13.125 B.C.

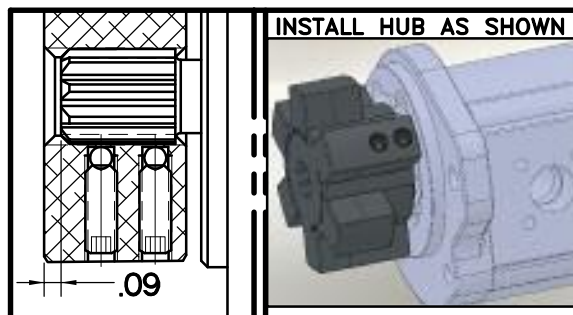
HDT1-92
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE \"C\"

**DT TORQUE RANGE
(600 MAX HP)**

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE (4) SET SCREWS TO 45 FT.LBS. USING
TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.**

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FOR EXAMINATION WITHOUT OUR CONSENT.



SET HUB AS SHOWN

3	123008-DX4	PUMP MOUNT PLATE	1
2	HDT1-92	DT SERIES DRIVE HUB	1
1	DT-115	SAE 11 1/2 HEX~FLX PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	HAYES MANUFACTURING INC. ® TITLE DT SERIES HEX~FLX COUPLING WITH PUMP MOUNT PLATE MATERIAL	DRAWN BY SIETING DATE 09-08-08 SCALE CHECKED BY RJH
			DRAWING NO. DT-115-HDT1-92-DX4 SHEET OF REV.	