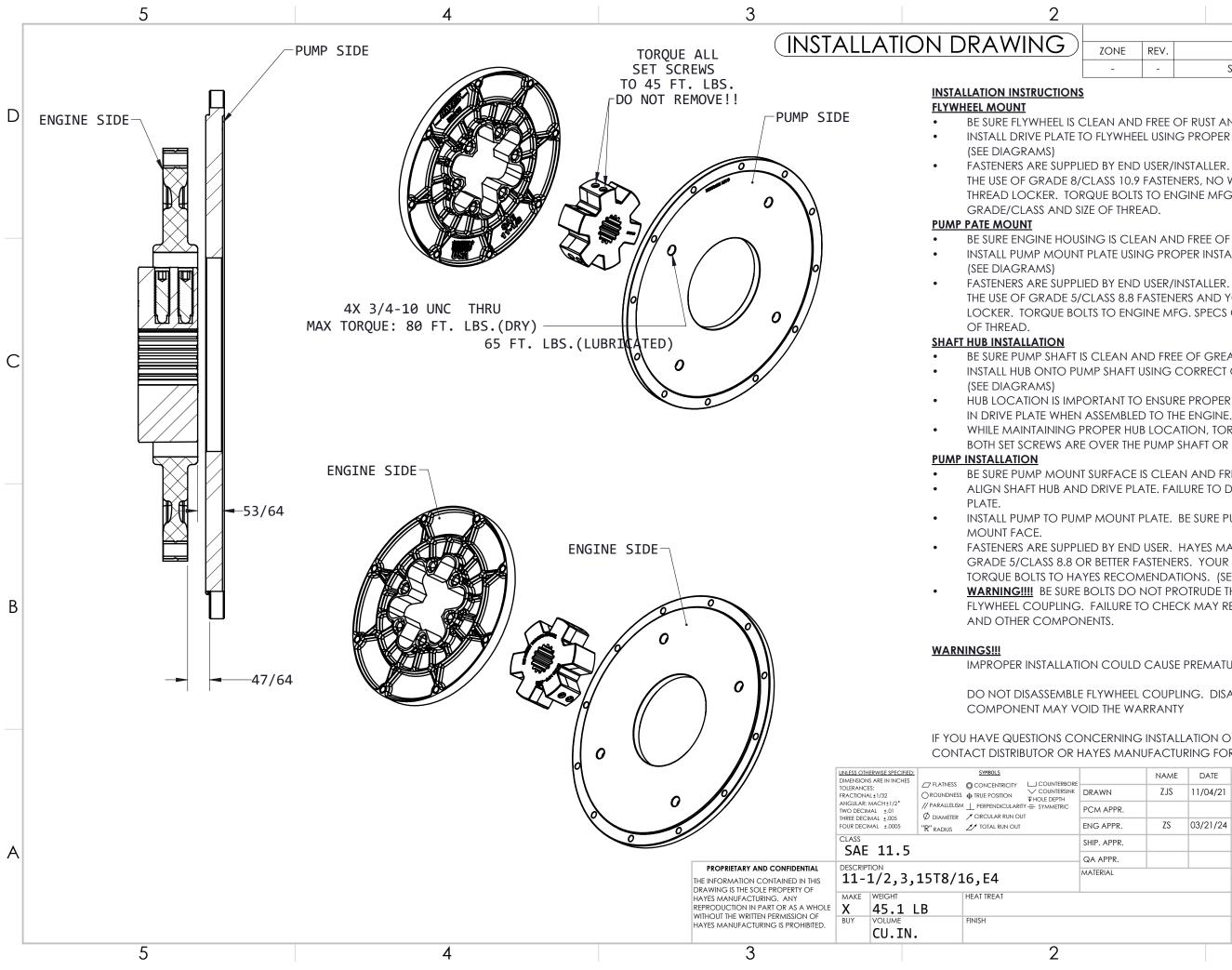


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BE SURE FLYWHEEL IS CLEAN AND FREE OF RUST AND DEBRIS. INSTALL DRIVE PLATE TO FLYWHEEL USING PROPER INSTALLATION ORIENTATION.

FASTENERS ARE SUPPLIED BY END USER/INSTALLER. HAYES MANUFACTURING RECOMMENDS THE USE OF GRADE 8/CLASS 10.9 FASTENERS, NO WASHERS, AND CHOICE OF RED OR BLUE THREAD LOCKER. TORQUE BOLTS TO ENGINE MFG. SPECS OR STANDARD TORQUE FOR

BE SURE ENGINE HOUSING IS CLEAN AND FREE OF RUST, PAINT, AND DEBRIS INSTALL PUMP MOUNT PLATE USING PROPER INSTALLATION ORIENTATION.

FASTENERS ARE SUPPLIED BY END USER/INSTALLER. HAYES MANUFACTURING RECOMMENDS THE USE OF GRADE 5/CLASS 8.8 FASTENERS AND YOUR CHOICE OF WASHERS AND THREAD LOCKER. TORQUE BOLTS TO ENGINE MFG. SPECS OR STANDARD FOR GRADE/CLASS AND SIZE

BE SURE PUMP SHAFT IS CLEAN AND FREE OF GREASE OR OIL INSTALL HUB ONTO PUMP SHAFT USING CORRECT ORIENTATION.

HUB LOCATION IS IMPORTANT TO ENSURE PROPER ASSEMBLY. BE SURE HUB IS FULLY ENGAGED

WHILE MAINTAINING PROPER HUB LOCATION, TORQUE SET SCREWS TO 25 FT.LBS. BE SURE THAT BOTH SET SCREWS ARE OVER THE PUMP SHAFT OR DAMAGE WILL OCCUR TO THE HUB.

BE SURE PUMP MOUNT SURFACE IS CLEAN AND FREE OF PAINT, RUST AND DEBRIS. ALIGN SHAFT HUB AND DRIVE PLATE. FAILURE TO DO SO COULD RESULT IN DAMAGE TO DRIVE

INSTALL PUMP TO PUMP MOUNT PLATE. BE SURE PUMP SEATS FULLY AGAINST MACHINED PUMP

FASTENERS ARE SUPPLIED BY END USER. HAYES MANUFACTURING RECOMMENDS THE USE OF GRADE 5/CLASS 8.8 OR BETTER FASTENERS. YOUR CHOICE OF WASHERS AND THREAD LOCKER. TORQUE BOLTS TO HAYES RECOMENDATIONS. (SEE DIAGRAM).

WARNING!!!! BE SURE BOLTS DO NOT PROTRUDE THROUGH PUMP PLATE AND INTERFER WITH FLYWHEEL COUPLING. FAILURE TO CHECK MAY RESULT IN DAMAGE TO FLYWHEEL COUPLING

IMPROPER INSTALLATION COULD CAUSE PREMATURE WEAR AND/OR FAILURE.

DO NOT DISASSEMBLE FLYWHEEL COUPLING. DISASSEMBLY OR REMOVAL OF ANY

IF YOU HAVE QUESTIONS CONCERNING INSTALLATION OR USE OF THIS DRIVE SYSTEM, PLEASE CONTACT DISTRIBUTOR OR HAYES MANUFACTURING FOR FURTHER INFORMATION.

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