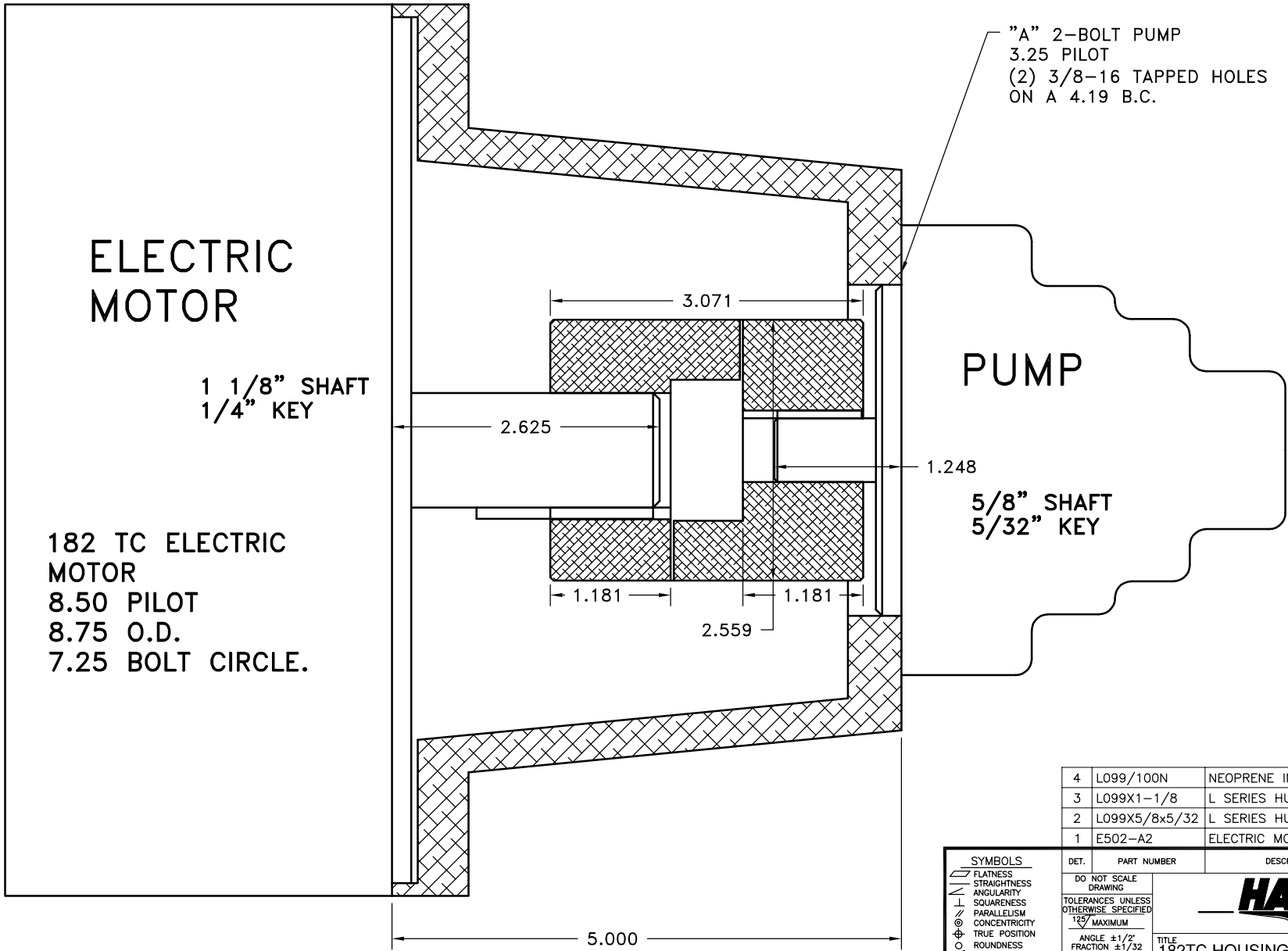


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



ELECTRIC
MOTOR

1 1/8" SHAFT
1/4" KEY

182 TC ELECTRIC
MOTOR
8.50 PILOT
8.75 O.D.
7.25 BOLT CIRCLE.

"A" 2-BOLT PUMP
3.25 PILOT
(2) 3/8-16 TAPPED HOLES
ON A 4.19 B.C.

PUMP

5/8" SHAFT
5/32" KEY

4	L099/100N	NEOPRENE INSERT	1
3	L099X1-1/8	L SERIES HUB	1
2	L099X5/8x5/32	L SERIES HUB	1
1	E502-A2	ELECTRIC MOTOR HOUSING	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> — FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH 	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	ANGLE ±1/2°			
	FRACTION ±1/32			
	DECIMAL			
	.00 ±.01			
	.000 ±.005			
	.0000 ±.0005			
	— UNLESS OTHERWISE SPECIFIED —			
	REMOVE FIRST THREAD ON ALL TAPPED HOLES			
	BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			
		DRAWN BY	DATE	DRAWING NO.
		SIETING	05-10-07	E502-L099-01
		CHECKED BY	SCALE	SHEET OF REV.
		RJH		1 OF 1



TITLE
182TC HOUSING & COUPLING ASS'Y

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