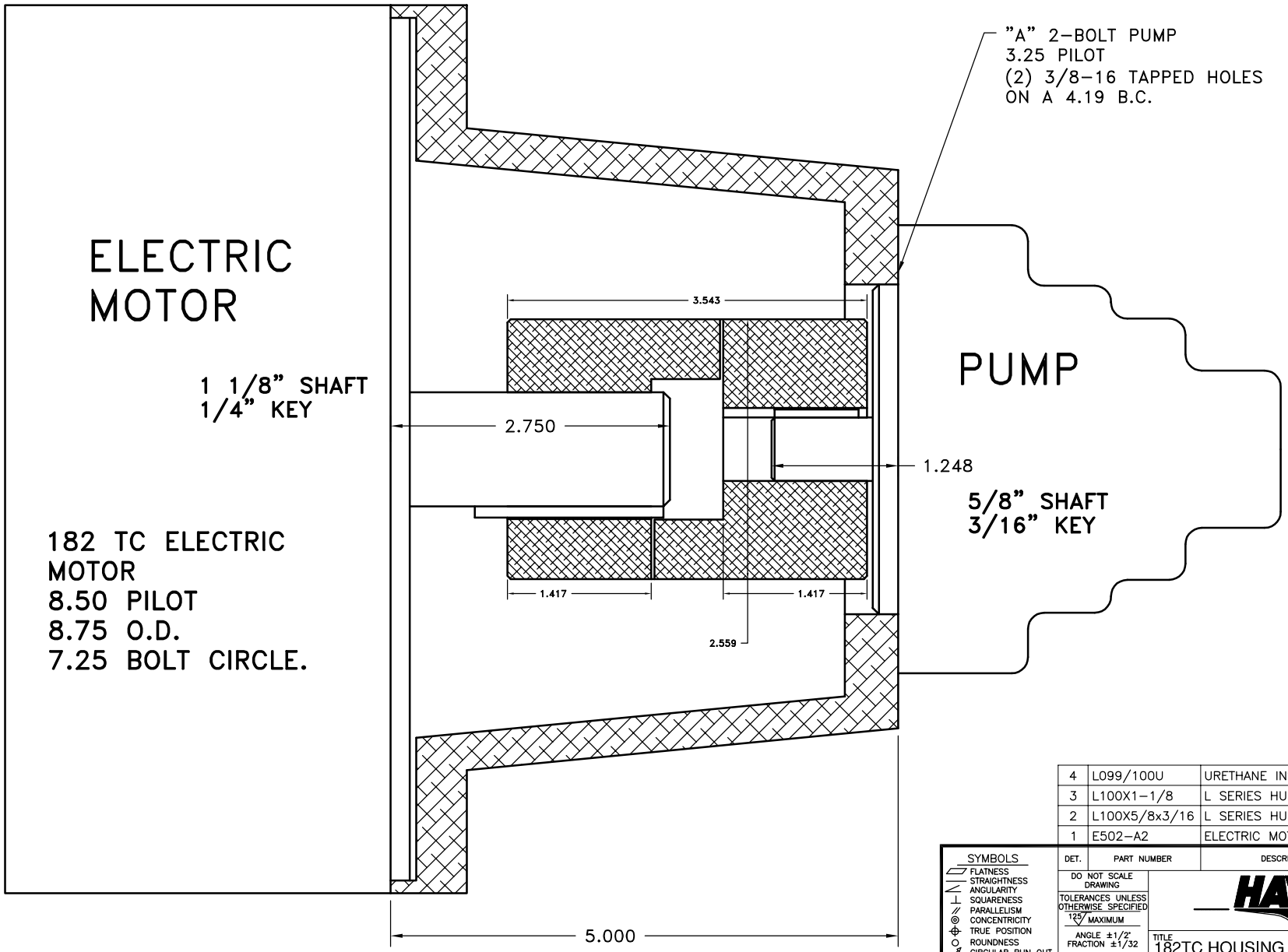
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



4	L099/100U	URETHANE INSERT	1
3	L100X1-1/8	L SERIES HUB	1
2	L100X5/8x3/16	L SERIES HUB	1
1	E502-A2	ELECTRIC MOTOR HOUSING	1

DET.	PART NUMBER	DESCRIPTION	QTY.

SYMBOLS
- FLATNESS
- STRAIGHTNESS
- ANGULARITY
- SQUARENESS
- PARALLELISM
- CONCENTRICITY
- TRUE POSITION
- ROUNDNESS
- CIRCULAR RUN OUT
- TOTAL RUN OUT
- CYLINDRICITY
- FINISH

DO NOT SCALE DRAWING

TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE
182TC HOUSING & COUPLING ASS'Y

MATERIAL

– UNLESS OTHERWISE SPECIFIED –
REMOVE FIRST THREAD
ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DRAWN BY	DATE	DRAWING NO.
SIETING	09-08-08	E502-L100-01
CHECKED BY	SCALE	SHEET OF REV.
RJH		

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