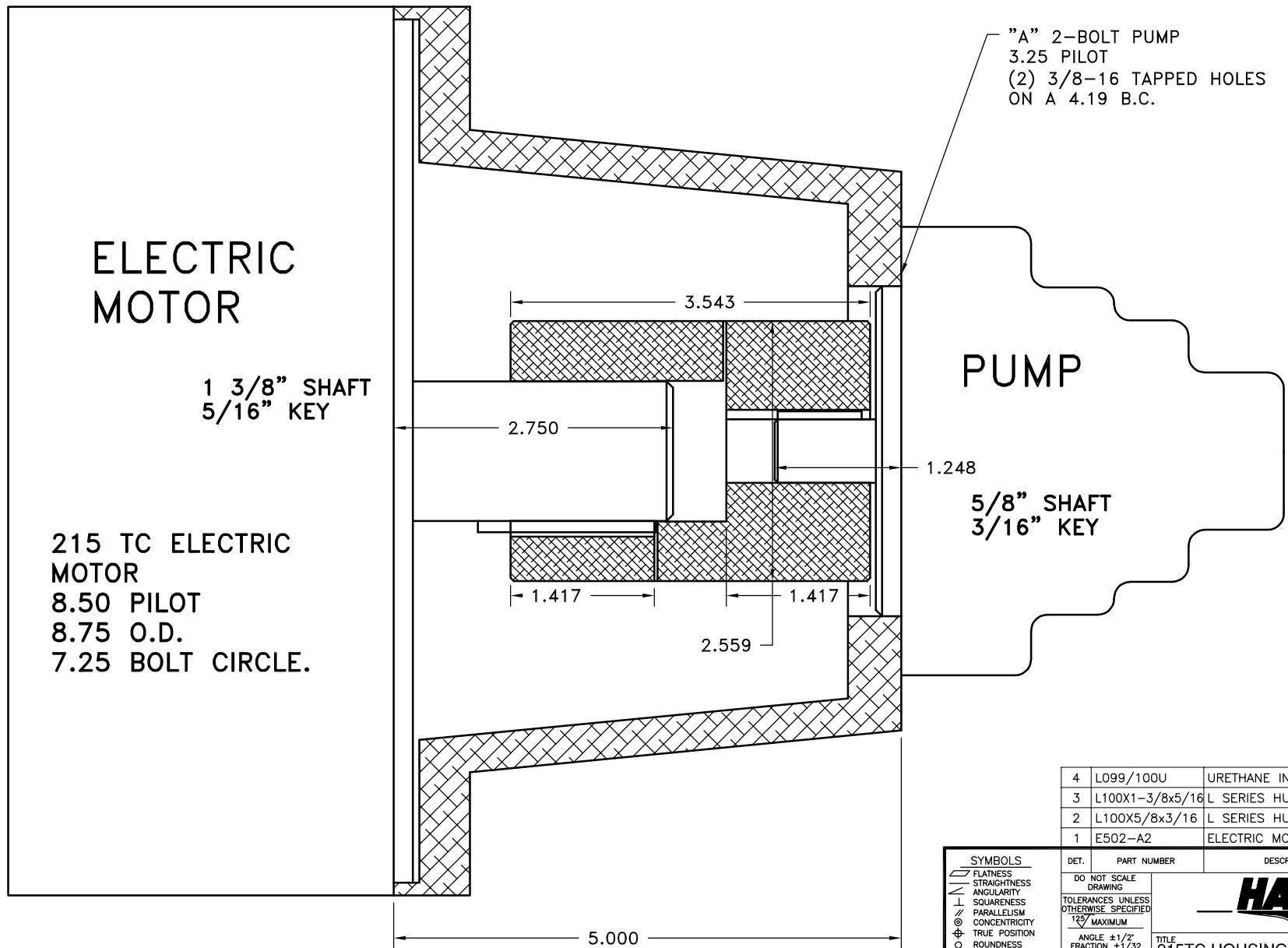


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



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FOR EXAMINATION WITHOUT OUR CONSENT.

4	L099/100U	URETHANE INSERT	1
3	L100X1-3/8x5/16	L SERIES HUB	1
2	L100X5/8x3/16	L SERIES HUB	1
1	E502-A2	ELECTRIC MOTOR HOUSING	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▮ FLATNESS — STRAIGHTNESS ∟ ANGULARITY ⊥ SQUARENESS // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ↗ CIRCULAR RUN OUT ↘ TOTAL RUN OUT / CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE 215TC HOUSING & COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 11-24-08 SCALE	DRAWING NO. E502-L100-02 SHEET OF REV.	