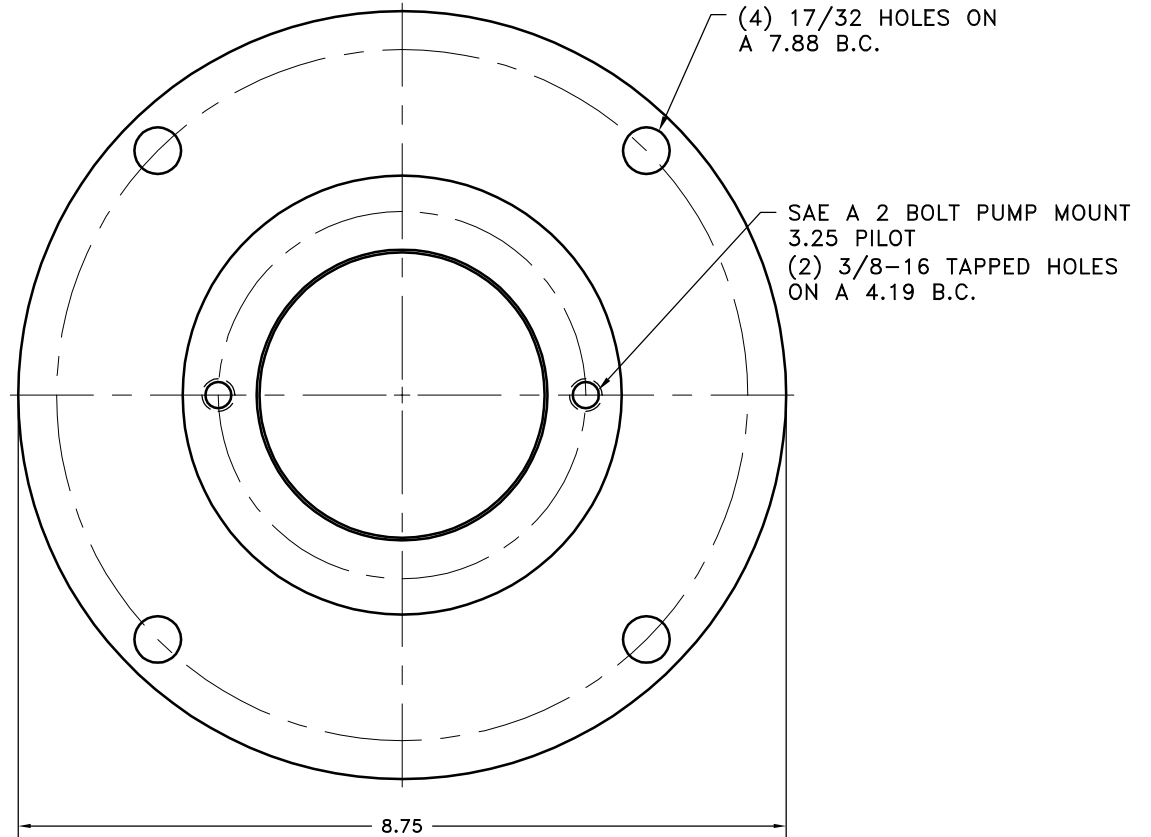
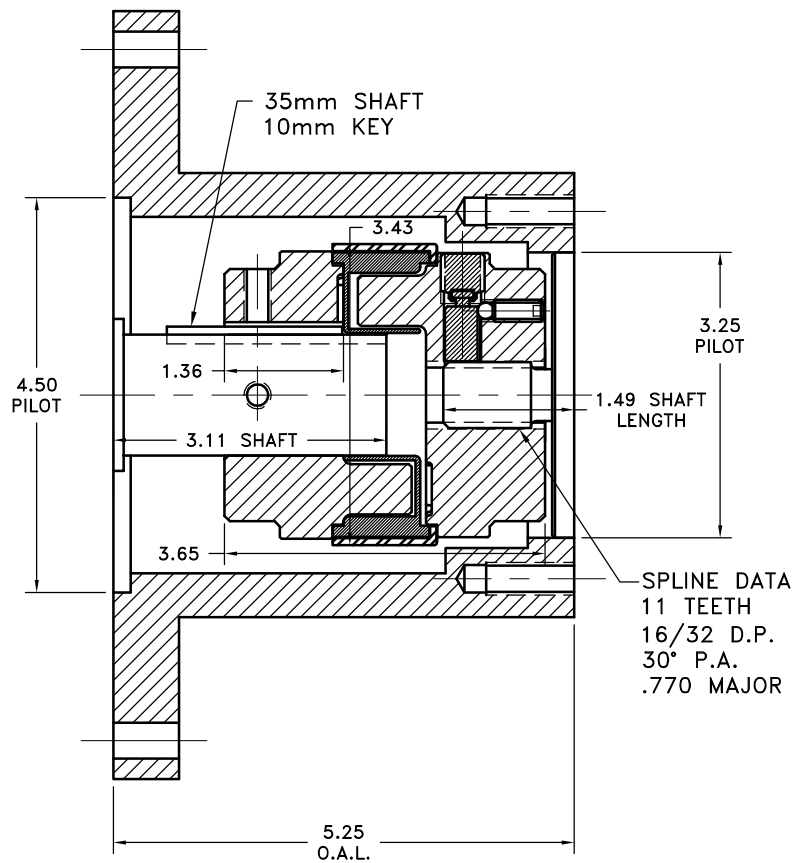


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



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5	E51-X-A2-5.250	ELECTRIC MOTOR HOUSING	1
4	300-00-00-M	METAL RING	1
3	30N-00-00	NEOPRENE INSERT	1
2	3AO-87C-00	30 SERIES COUPLING HALF	1
1	3AO-68-00	30 SERIES COUPLING HALF	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
⏏ FLATNESS ⏏ STRAIGHTNESS ⏏ ANGULARITY ⏏ PERPENDICULARITY ⏏ PARALLELISM ⏏ CONCENTRICITY ⏏ TRUE POSITION ⏏ ROUNDNESS ⏏ CIRCULAR RUN OUT ⏏ TOTAL RUN OUT ⏏ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ®	
		TITLE ELECTRIC MOTOR HOUSING ASS'Y MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 08-19-2009 SCALE	DRAWING NO. E51-A2-030-01 SHEET OF REV.