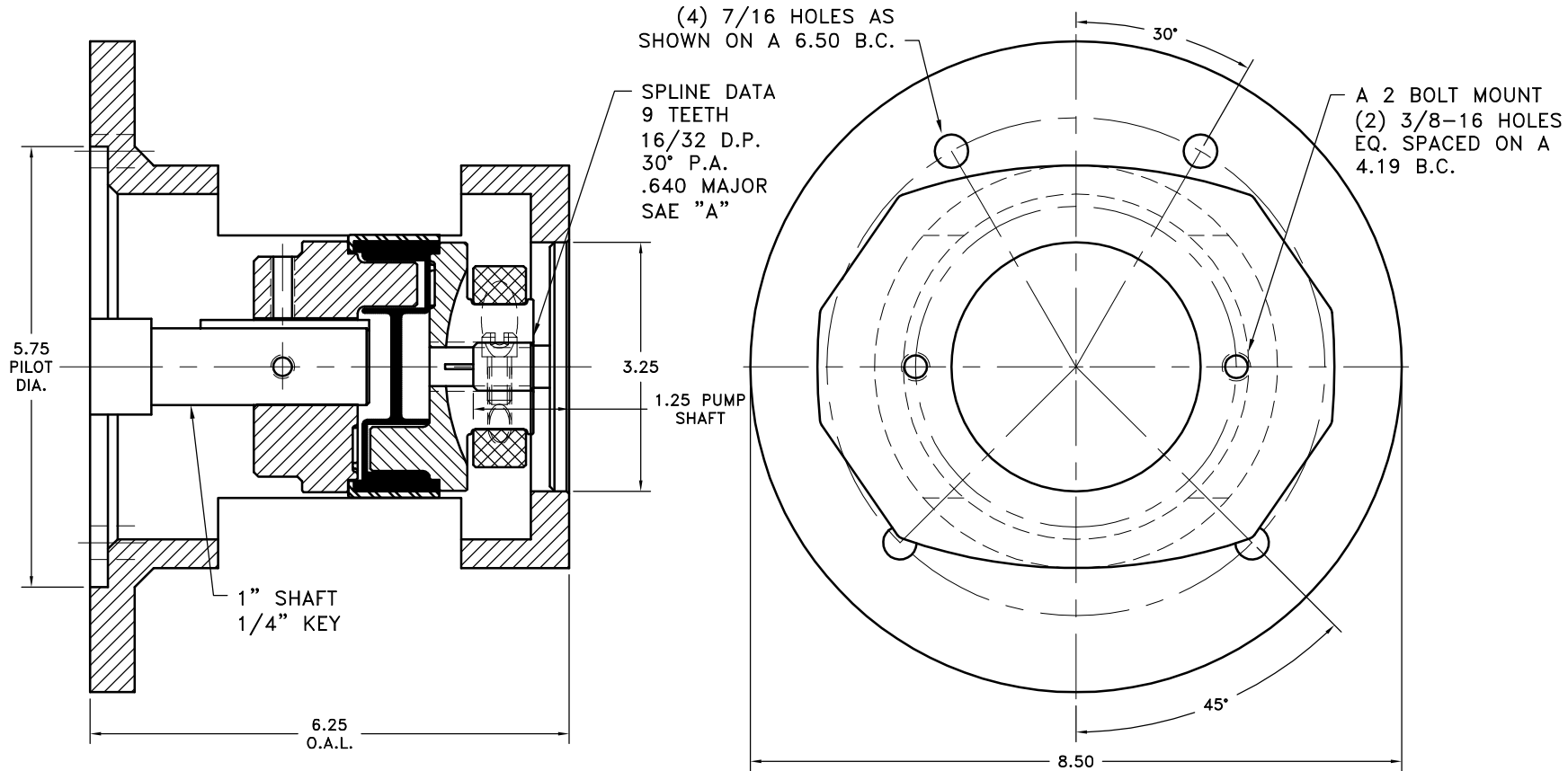


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



NOTES:  
IF NEEDED, ACCESS COVERS #AC18  
(2 REQUIRED)  
APPROX. WEIGHT: 7 LB. 8 OZ.

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SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,  
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IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY  
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES  
FOR EXAMINATION WITHOUT OUR CONSENT.

5	G-18-148-6.25	SMALL ENGINE HOUSING	1
4	300-00-00-M	30 SERIES METAL RINT	1
3	30N-00-00	30 SERIES DRIVE INSERT	1
2	3AO-88CCL-00	30 SERIES COUPLING HALF	1
1	3AO-15-00	30 SERIES COUPLING HALF	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▮ FLATNESS — STRAIGHTNESS ⊥ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊙ CIRCULAR RUN OUT ⊙ TOTAL RUN OUT ⊙ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	<b>HAYES</b> MANUFACTURING INC. ® TITLE 30 SERIES COUPLING/HOUSING ASS'Y MATERIAL	DRAWN BY SIETING CHECKED BY RJH DATE 11-20-07 SCALE DRAWING NO. G18-148-030-01 SHEET OF REV.